



晶采光電科技股份有限公司
AMPIRE CO., LTD.

Specifications for LCD module

Customer	
Customer part no.	
Ample part no.	AM-800480I3TZQW-00H
Approved by	
Date	

Preliminary Specification
 Formal Specification

AMPIRE CO., LTD.

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Approved by	Checked by	Organized by
Kokai	Simon	Jessica

This Specification is subject to change without notice.

RECORD OF REVISION

Revision Date	Page	Contents	Editor
2021/04/26	--	New Release	Jessica
2021/06/02	8	Revise scanning direction	Jessica
2021/07/14	3	Update drawing	Jessica
2021/07/29	9	Update Display Position and Scan Direction	Simon
2021/08/31	4	Update Temperature	Simon

1. General Specifications

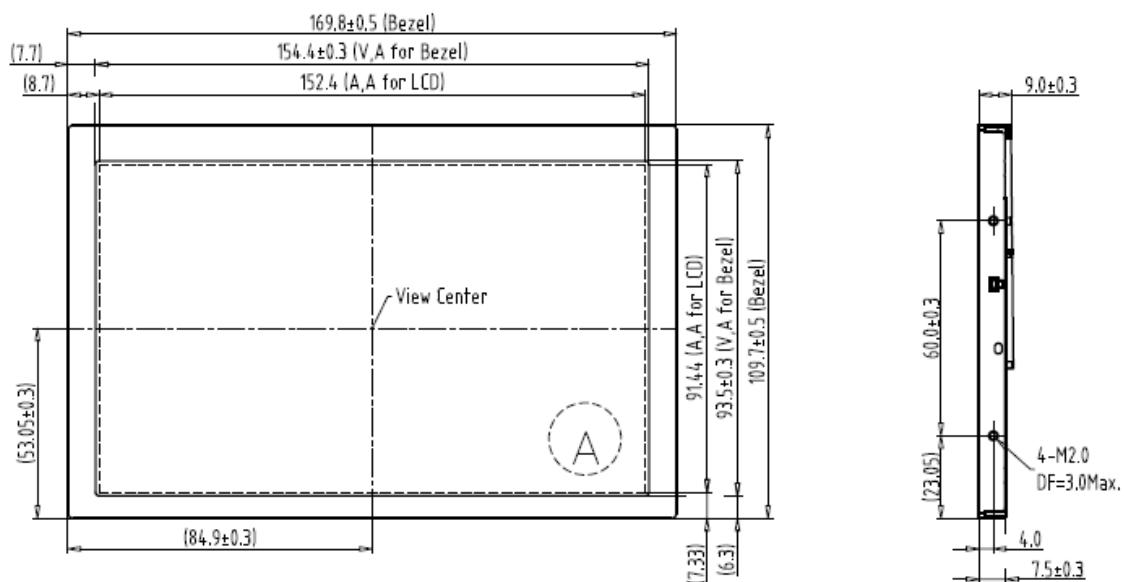
7 inch Amorphous-TFT-LCD (Thin Film Transistor Liquid Crystal Display) module. This module is composed of a 7" TFT-LCD panel, TFT driving PCBA, and backlight unit.

1.1 Features

- (1) Construction: 7" a-Si TFT active matrix, White LED Backlight.
- (2) Resolution (pixel): 800(R.G.B) X480
- (3) Number of the Colors : 16.7M colors (R , G , B 8 bit digital each)
- (4) LCD type : Transmissive, normally Black
- (5) Interface: LVDS

1.2 Product Summary

NO	Item	Specification	Remark
1	LCD Size	7.0 inch (Diagonal)	
2	Resolution	800 x 3 (RGB) x 480	
4	Pixel pitch	0.1905 (W) x 0.1905(H) mm	
5	Active area	152.4(W) x 91.44(H) mm	
7	Color arrangement	RGB-stripe	
8	Luminance	1000 cd/m²	cd/m ²



2. Absolute Maximum Ratings

Item	Symbol	Min.	Max.	Unit	Remakes
Supply Voltage	VDD	-0.3	3.6	V	-
	VLED	-0.3	15	V	
Input Voltage of Logic	VI	-0.3	VDD+0.3	V	Note 1
DIM frequency Input Voltage	VPDIM	-0.3	6	V	
Operating Temperature	TOP	-30	85	°C	Note 2
Storage Temperature	TST	-30	85	°C	Note 2

Note 1: The rating is defined for the signal voltages of the interface such as CLK and pixel data pairs.

Note2: The maximum rating is defined as above based on the chamber temperature, which might be different from ambient temperature after assembling the panel into the application. Moreover, some temperature-related phenomenon as below needed to be noticed:

- Background color, contrast and response time would be different in temperatures other than 25°C.
- Operating under high temperature will shorten LED lifetime.

3. Electrical Characteristics

3.1 Recommended Operating Condition

Item	Symbol	Min.	Typ.	Max.	Unit	Note
LCD Supply Voltage	VDD	3.0	3.3	3.6	V	-
LCD Supply Current	IDD	-	180	-		(1)
Power Supply Voltage For LED Driver	VL	10.8	12.0	13.2	V	(1) 100%duty
Power Supply Current For LED Driver	ILED	-	(330)	--	mA	VLED=12V 100%duty
DIM frequency	fPWM	100	500	1000	Hz	Note(2)
Backlight ON-OFF	HIGH	BLEN	2.5	--	VL	V
	LOW		0	--	0.4	V
DIM frequency Input Voltage	HIGH	VPDIM	2.5	--	5.5	V
	LOW		0	--	0.3	V
LVDS Receiver DC Specifications						
Differential Input High Threshold	VTH	-	-	+100	mV	VOC=+1.2V
Differential Input Low Threshold	VTL	-100	-	-	mV	

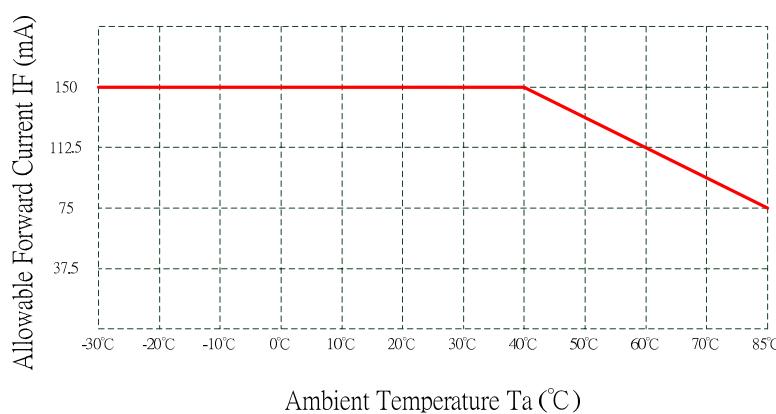
Note(1) Ta=25°C, Display pattern: All White

Note(2) Dimming function can be obtained by PWM signal from the display CN2. The recommended PWM signal is 100Hz~1000Hz.

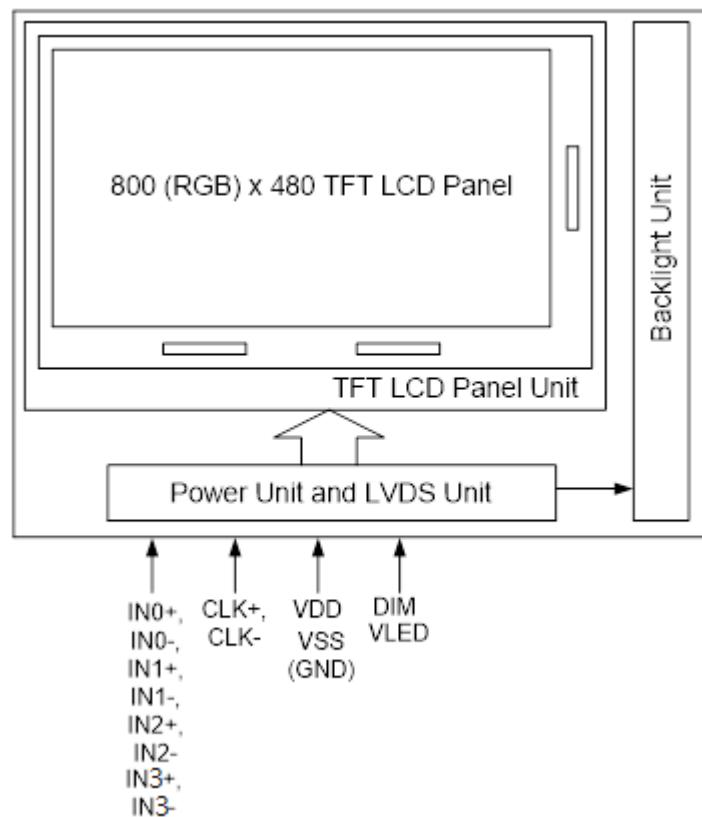
3.2 Recommended Driving Condition for Backlight

Item	Symbol	Min.	Typ.	Max.	Unit	Note
LED Forward Current	IF	--	150	--	mA	Ta=25°C
LED Forward Voltage	VF	--	21	--	V	IF=150mA, Ta=25°C
LED life time			100000	-	Hr	IF=150mA, Ta=25°C

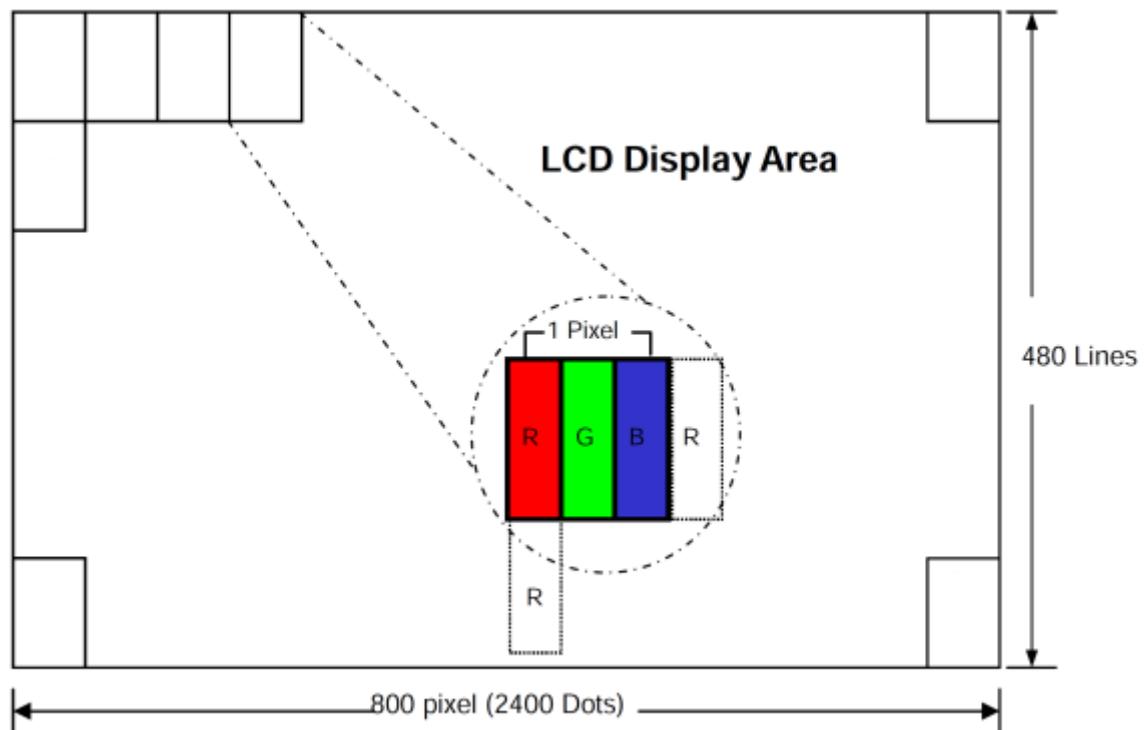
- The constant current source is needed for white LED back-light driving.
- When LCM is operated over 40°C ambient temperature, the IF should be follow :



3.3 Block Diagram



3.4 Pixel format



4. Input / Output Terminals

LVDS: CN1

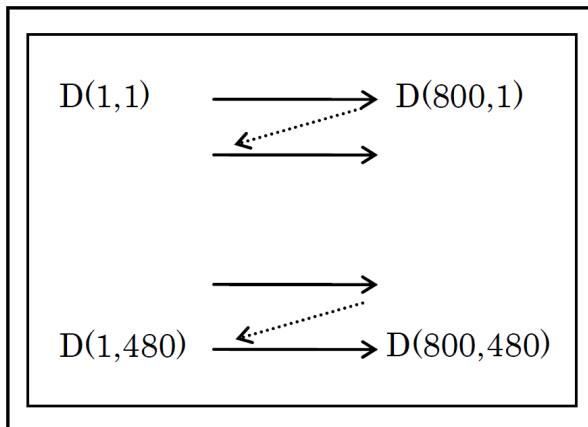
Item	Description
Manufacturer / Type	20186-020E-11F(I-PEX0) or FI-SEB20P-HFE(JAE)
Mating Receptacle / Type (Reference)	20197-*20U-F(I-PEX) or FI-S20S[for discrete Wire] , FI-SE20ME[for FPC](JAE)

Pin No.	Symbol	Function
1	VDD	Power Supply:3.3V
2	VDD	Power Supply:3.3V
3	VSS(GND)	Power Ground
4	VSS(GND)	Power Ground
5	IN0-	Transmission Data of Pixels
6	IN0+	Transmission Data of Pixels
7	VSS(GND)	Power Ground
8	IN1-	Transmission Data of Pixels 1
9	IN1+	Transmission Data of Pixels 1
10	VSS(GND)	Power Ground
11	IN2-	Transmission Data of Pixels 2
12	IN2+	Transmission Data of Pixels 2
13	VSS(GND)	Power Ground
14	CLK-	Sampling Clock
15	CLK+	Sampling Clock
16	VSS(GND)	Power Ground
17	IN3-	Transmission Data of Pixels 3
18	IN3+	Transmission Data of Pixels 3
19	NC	No connection
20	SC	Horizontal/Vertical display mode select signal

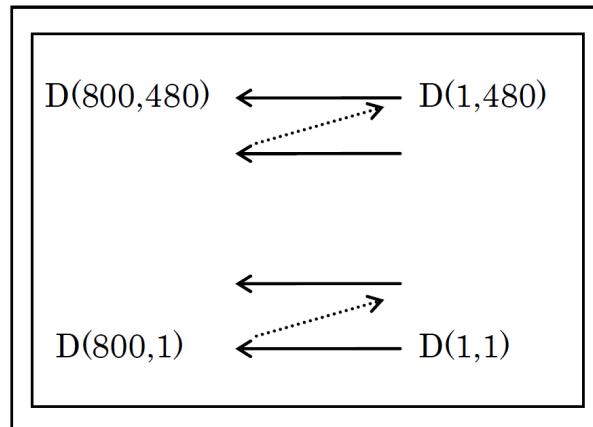
Display Position and Scan Direction

D(X · Y) show the data number of input signal.

SC: Low



SC: High



5. Backlight driving:

Item	Description
Manufacturer / Type	FI-S6P-HFE(JAE)
Mating Receptacle / Type (Reference)	FI-S6S(JAE)

Pin No.	Symbol	Function
1	VL	Power supply of LED driving circuit
2	VL	Power supply of LED driving circuit
3	GNDL	Power Ground
4	GNDL	Power Ground
5	BLEN	LED Enable Pin (High: enable, Low: disable)
6	VPDIM	Adjust the LED brightness by PWM

6. Timing Chart

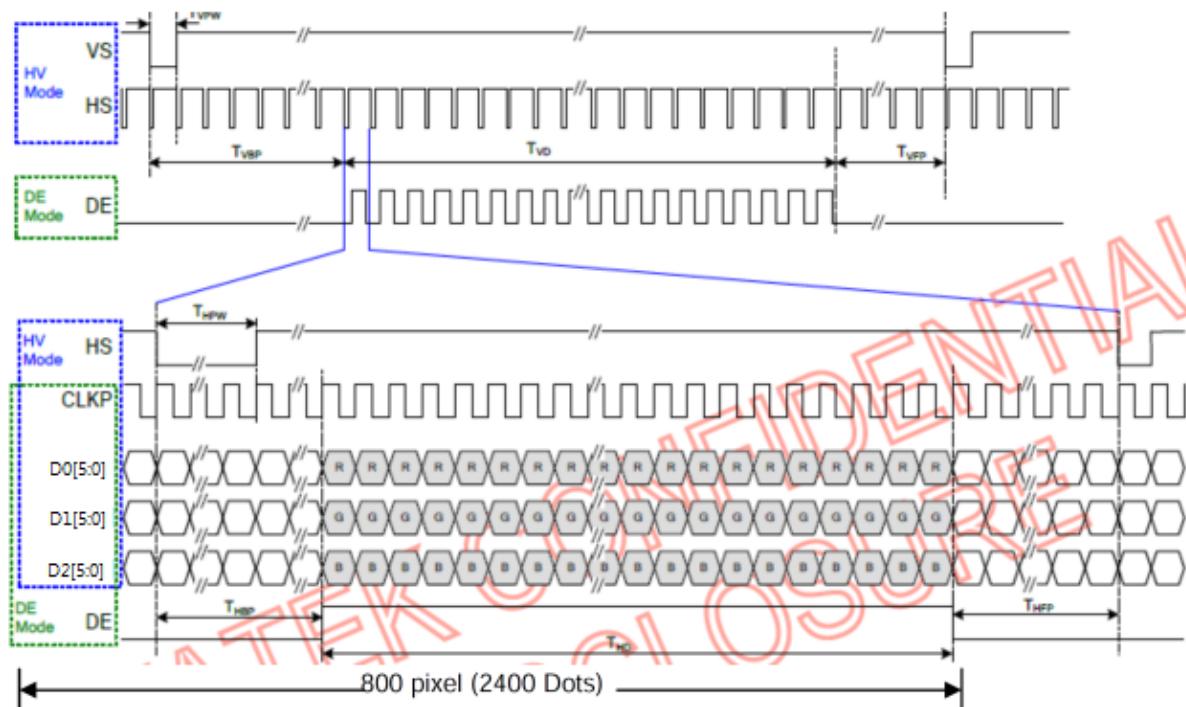
6.1 TFT-LCD Input Timing

HV mode for 800x480

Parameter	Symbol	Min.	Typ.	Max.	Unit
CLK frequency	F_{CLK}	25.2	25.4	35.7	MHz
Horizontal display area	T_{HD}	800	864	974	CLK
HS period time	T_H	860	864	974	CLK
HS pulse width	T_{HPW}	1	2	40	CLK
HS back porch	T_{HBP}		32		CLK
HS front porch	T_{HFP}	28	32	142	CLK
Vertical display area	T_{VD}		480		H
VS period time	T_V	488	490	611	H
VS pulse width	T_{VPW}	1	2	20	H
VS back porch	T_{VBP}		5		H
VS front porch	T_{VFP}	3	5	126	H

DE mode for 800x480

Parameter	Symbol	Min.	Typ.	Max.	Unit
CLK frequency	F_{CLK}	25.2	25.4	35.7	MHz
Horizontal display area	T_{HD}	800	864	974	CLK
HS period time	T_H	860	864	974	CLK
HS blanking	$T_{HFP} + T_{HBP}$	60	64	174	CLK
Vertical display area	T_{VD}		480		H
VS period time	T_V	488	490	611	H
VS blanking	$T_{VBP} + T_{VFP}$	8	10	131	H



6.2 LVDS Signal

switching characteristics over recommended operating conditions (unless otherwise noted)

PARAMETER	TEST CONDITIONS	MIN	TYPT [†]	MAX	UNIT
t_{SU} Setup time, D0-D20 to CLKOUT \downarrow	$C_L = 8 \text{ pF}$, See Figure 5	5			ns
t_h Data hold time, CLKOUT \downarrow to D0-D20		5			ns
t_{RSKM} Receiver input skew margin [§] (see Figure 7)	$t_c = 15.38 \text{ ns} (\pm 0.2\%)$, $ \Delta \text{input clock jitter} < 50 \text{ ps}$ [¶]	550	700		ps
t_d Delay time, CLKIN \uparrow to CLKOUT \downarrow (see Figure 7)	$V_{CC} = 3.3 \text{ V}$, $t_c = 15.38 \text{ ns} (\pm 0.2\%)$, $T_A = 25^\circ\text{C}$	3	5	7	ns
t_{en} Enable time, SHTDN to phase lock	See Figure 7		1		ms
t_{dis} Disable time, SHTDN to off state	See Figure 8		400		ns
t_t Transition time, output (10% to 90% t_r or t_f) (data only)	$C_L = 8 \text{ pF}$		3		ns
t_t Transition time, output (10% to 90% t_r or t_f) (clock only)	$C_L = 8 \text{ pF}$		1.5		ns
t_w Pulse duration, output clock			0.50 t_c		ns

[†] All typical values are at $V_{CC} = 3.3 \text{ V}$, $T_A = 25^\circ\text{C}$.

[§] The parameter t_{RSKM} is the timing margin available to allocate to the transmitter and interconnection skews and clock jitter. The value of this parameter at clock periods other than 15.38 ns can be calculated from $t_{RSKM} = t_c/14 - 550 \text{ ps}$.

[¶] $|\Delta \text{input clock jitter}|$ is the magnitude of the change in input clock period.

PARAMETER MEASUREMENT INFORMATION

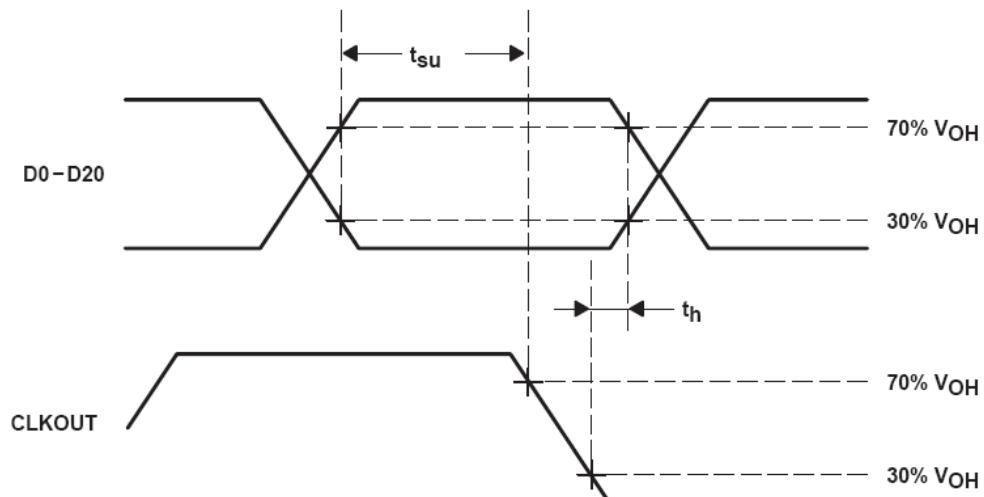


Figure 5. Setup and Hold Time Waveforms

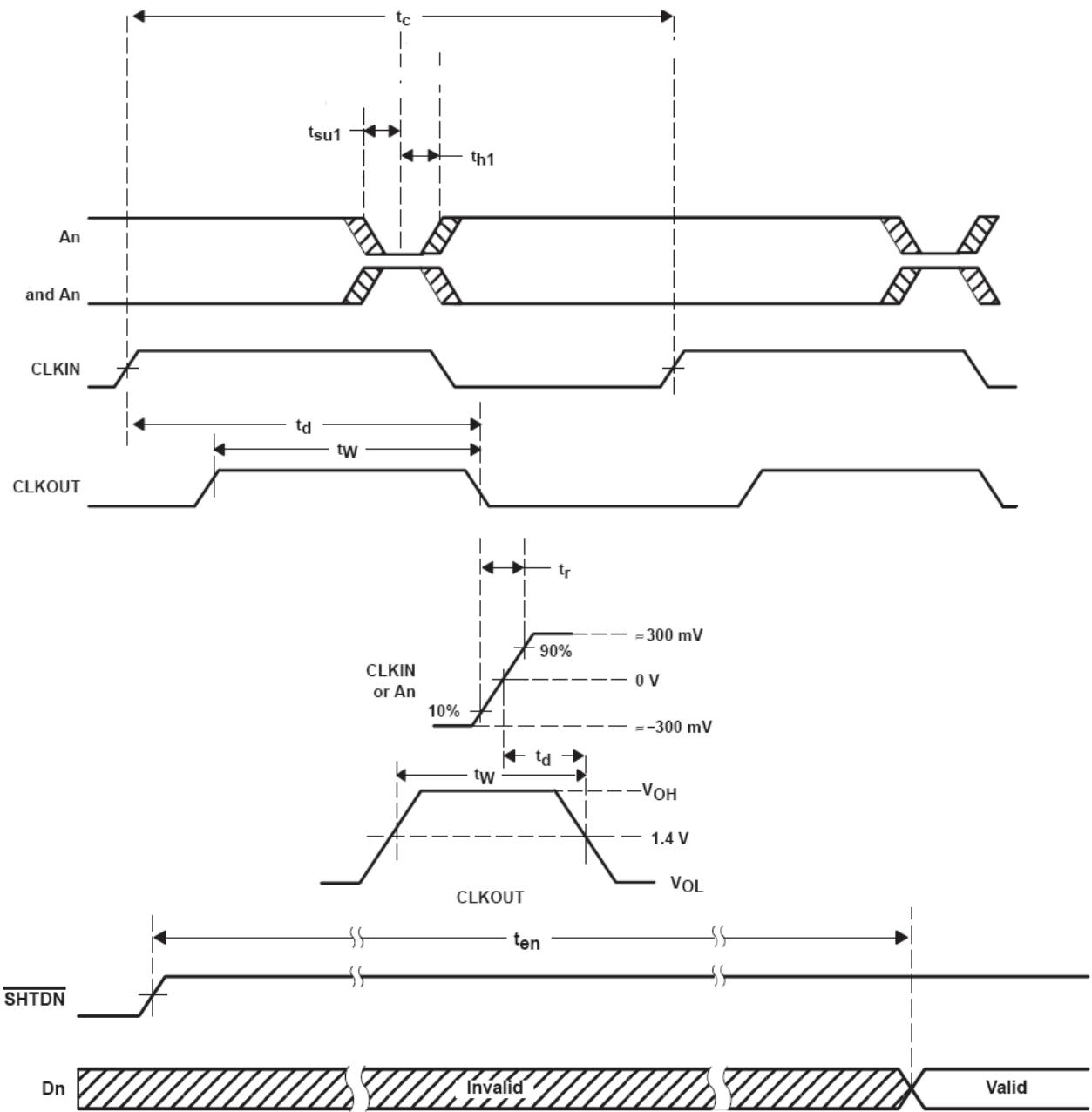


Figure 7. Enable Time Waveforms

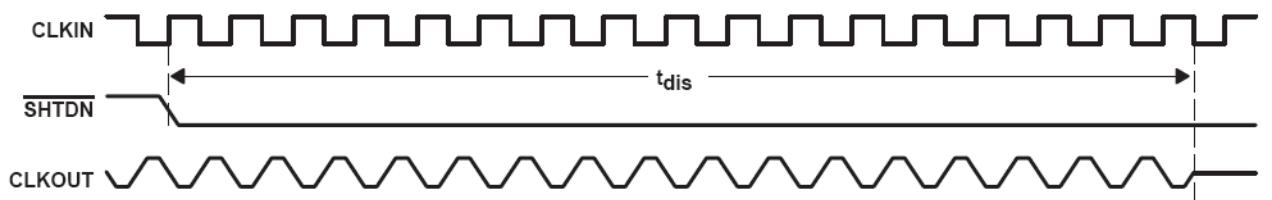
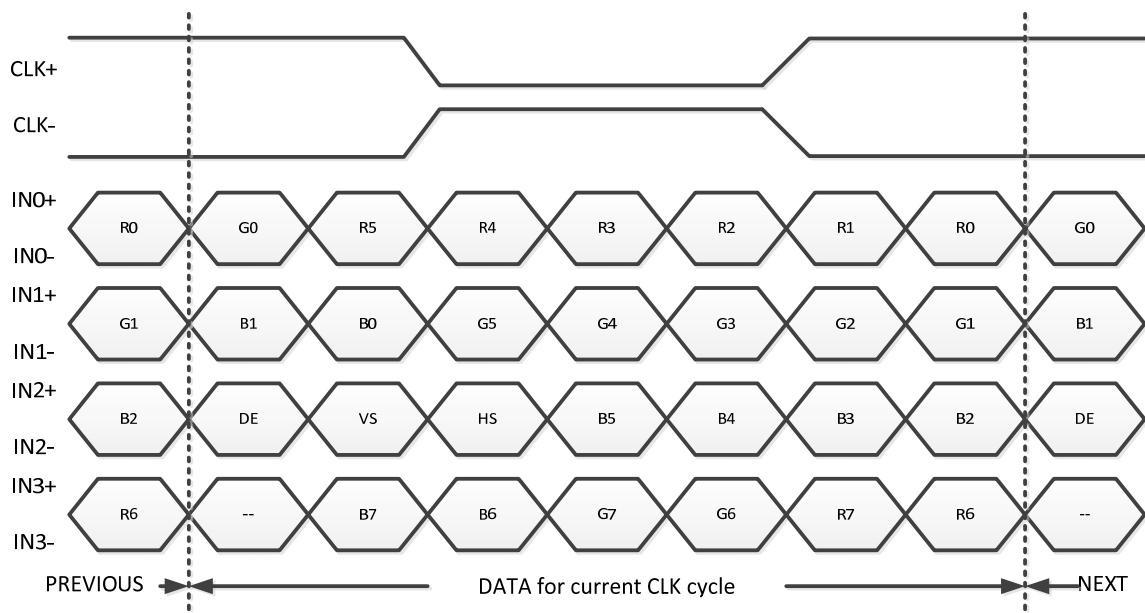


Figure 8. Disable Time Waveforms

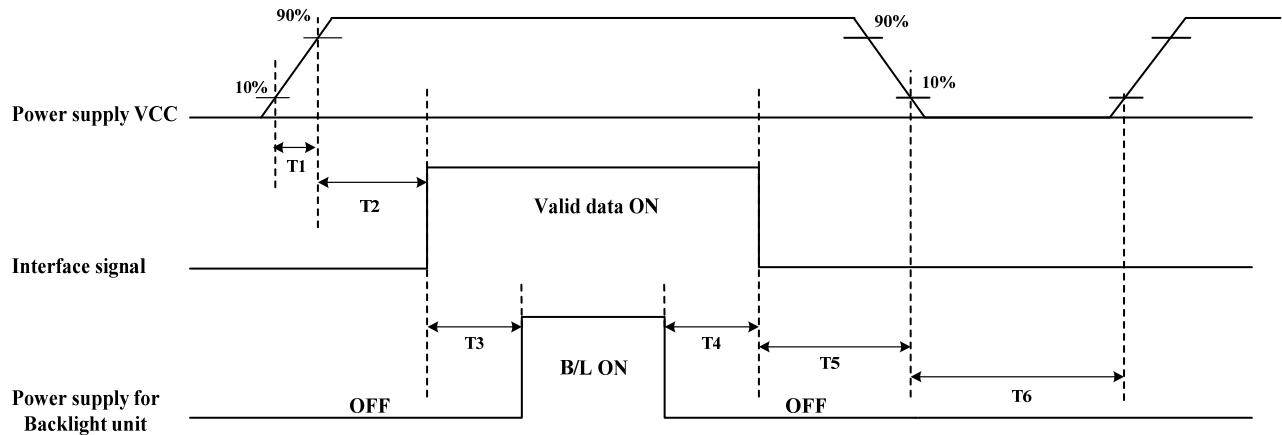
8-BITS LVDS Input Data Format



Note: R/G/B data 7: MSB, R/G/B data 0: LSB

Signal Name	Description	Remark
R7 R6 R5 R4 R3 R2 R1 R0	Red Data 7 (MSB) Red Data 6 Red Data 5 Red Data 4 Red Data 3 Red Data 2 Red Data 1 Red Data 0 (LSB)	Red-pixel Data Each red pixel's brightness data consists of these 8 bits pixel data.
G7 G6 G5 G4 G3 G2 G1 G0	Green Date 7 (MSB) Green Date 6 Green Date 5 Green Date 4 Green Date 3 Green Date 2 Green Date 1 Green Date 0 (LSB)	Green-pixel Data Each green pixel's brightness data consists of these 8 bits pixel data.
B7 B6 B5 B4 B3 B2 B1 B0	Blue Data 7 (MSB) Blue Data 6 Blue Data 5 Blue Data 4 Blue Data 3 Blue Data 2 Blue Data 1 Blue Data 0 (LSB)	Blue-pixel Data Each blue pixel's brightness data consists of these 8 bits pixel data.
CLK+ CLK-	LVDS Clock Input	
DE	Display Enable	
VS	Vertical Sync Signal	
HS	Horizontal Sync Signal	

6.3 Power ON/OFF Sequence



Parameter	Spec			Unit
	Min.	Typ.	Max.	
T1	1	-	2	[ms]
T2	0	60	100	[ms]
T3	200	-	-	[ms]
T4	200	-	-	[ms]
T5	1	-	-	[ms]
T6	1000	-	-	[ms]

7. Optical Characteristics

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
ViewAngles	θT	CR ≥ 10	70	85	-	Degree	Note 2
	θB		70	85	-		
	θL		70	85	-		
	θR		70	85	-		
Contrast Ratio	CR	$\theta=0^\circ$	800	1000	-		Left/right 0° Top/bottom 5°
Response Time	TON+TOFF	25°C	-	25	35	ms	Note1 Note4
Chromaticity	White	x	Typ-0.05	0.328	Typ+0.05		Note5 Note1
		y		0.347			
	Red	x		0.615			
		y		0.321			
	Green	x		0.310			
		y		0.563			
	Blue	x		0.136			
		y		0.098			
Uniformity	U		70	--	-	%	Note1、Note6
Luminance	L		850	1000	-	cd/m ²	Note7

Test Conditions:

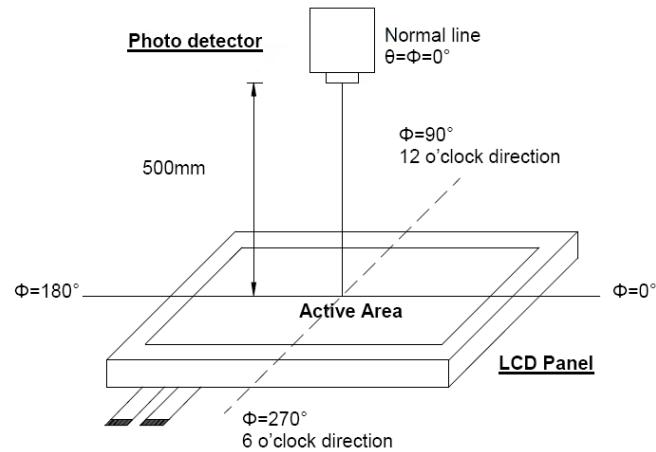
1. IF= 150mA, the ambient temperature is 25°C.
2. The test systems refer to Note 1 and Note2.

Note 1: Definition of optical measurement system.

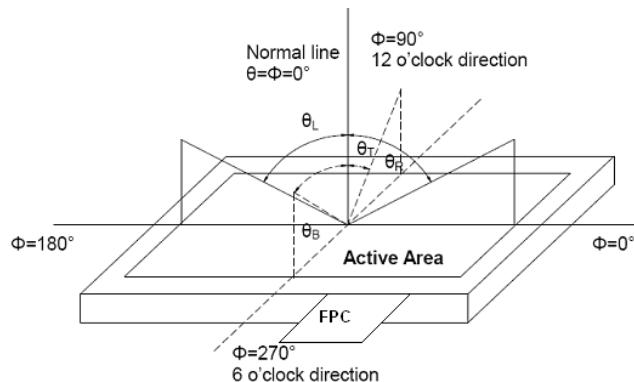
The optical characteristics should be measured in dark room. After 10 Minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.

Note(1) Definition of optical measurement system

The optical characteristics should be measured in dark room. After 30 minutes operation, the optical properties are measured at the center point of the LCD screen. (Response time is measured by Photo detector TOPCON BM-7, other items are measured by BM-5A/Field of view: 1° / Height: 500mm.)

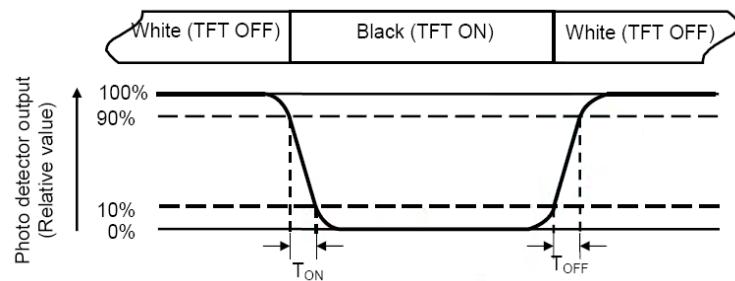


Note(2) Definition of viewing angle range



Note(3) Definition of Response time

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.



Note(4) Definition of contrast ratio

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note(5) Definition of color chromaticity (CIE1931)

Color coordinated measured at center point of LCD.

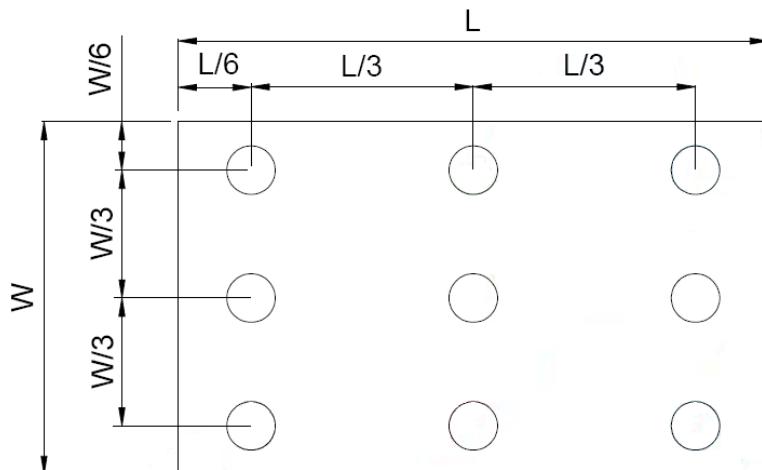
Note(6) All input terminals LCD panel must be ground when measuring the center area of the panel.

Note(7) Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer to bellow figure). Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (Yu)} = \frac{B_{\min}}{B_{\max}}$$

L ----- Active area length W ----- Active area width



B_{max} : The measured maximum luminance of all measurement position.

B_{min} : The measured minimum luminance of all measurement position.

8. Reliability Test Items

Test Item	Test Conditions	Note
High Temperature Operation	$85 \pm 3^{\circ}\text{C}$, $t=240$ hrs	
Low Temperature Operation	$-30 \pm 3^{\circ}\text{C}$, $t=240$ hrs	
High Temperature Storage	$85 \pm 3^{\circ}\text{C}$, $t=240$ hrs	1,2
Low Temperature Storage	$-30 \pm 3^{\circ}\text{C}$, $t=240$ hrs	1,2
Storage at High Temperature and Humidity	40°C , 85% RH , 240 hrs	1,2
Thermal Shock Test	-30°C (30min) ~ 85°C (30min) 50 cycles	1,2
Vibration Test (Packing)	Sweep frequency : $10 \sim 55 \sim 10$ Hz/1min Amplitude : 0.75mm Test direction : X.Y.Z/3 axis Duration : 30min/each axis	2

Note(1) Condensation of water is not permitted on the module.

Note(2) The module should be inspected after 1 hour storage in normal conditions ($15\text{--}35^{\circ}\text{C}$, 45-65%RH).

Note(3) The module shouldn't be tested more than one condition, and all the test conditions are independent.

Note(4) All the reliability tests should be done without protective film on the module.

Definitions of life end point:

- Current drain should be smaller than the specific value.
- Function of the module should be maintained.
- Appearance and display quality should not have degraded noticeably.
- Contrast ratio should be greater than 50% of the initial value.

9. General Precautions

9.1 Safety

- (1) Liquid crystal is poisonous. Do not put it your month. If liquid crystal touches your skin or clothes, wash it off immediately by using soap and water.

9.2 Handling

- (1) The LCD panel is plate glass. Do not subject the panel to mechanical shock or to excessive force on its surface.
- (2) The polarizer attached to the display is easily damaged. Please handle it carefully to avoid scratch or other damages.
- (3) To avoid contamination on the display surface, do not touch the module surface with bare hands.
- (4) Keep a space so that the LCD panels do not touch other components.
- (5) Put cover board such as acrylic board on the surface of LCD panel to protect panel from damages.
- (6) Transparent electrodes may be disconnected if you use the LCD panel under environmental conditions where the condensation of dew occurs.
- (7) Do not leave module in direct sunlight to avoid malfunction of the ICs.

9.3 Static Electricity

- (1) Be sure to ground module before turning on power or operation module.
- (2) Do not apply voltage which exceeds the absolute maximum rating value.

9.4 Storage

- (1) Store the module in a dark room where must keep at $+25\pm10^{\circ}\text{C}$ and 65%RH or less.
- (2) Do not store the module in surroundings containing organic solvent or corrosive gas.
- (3) Store the module in an anti-electrostatic container or bag.

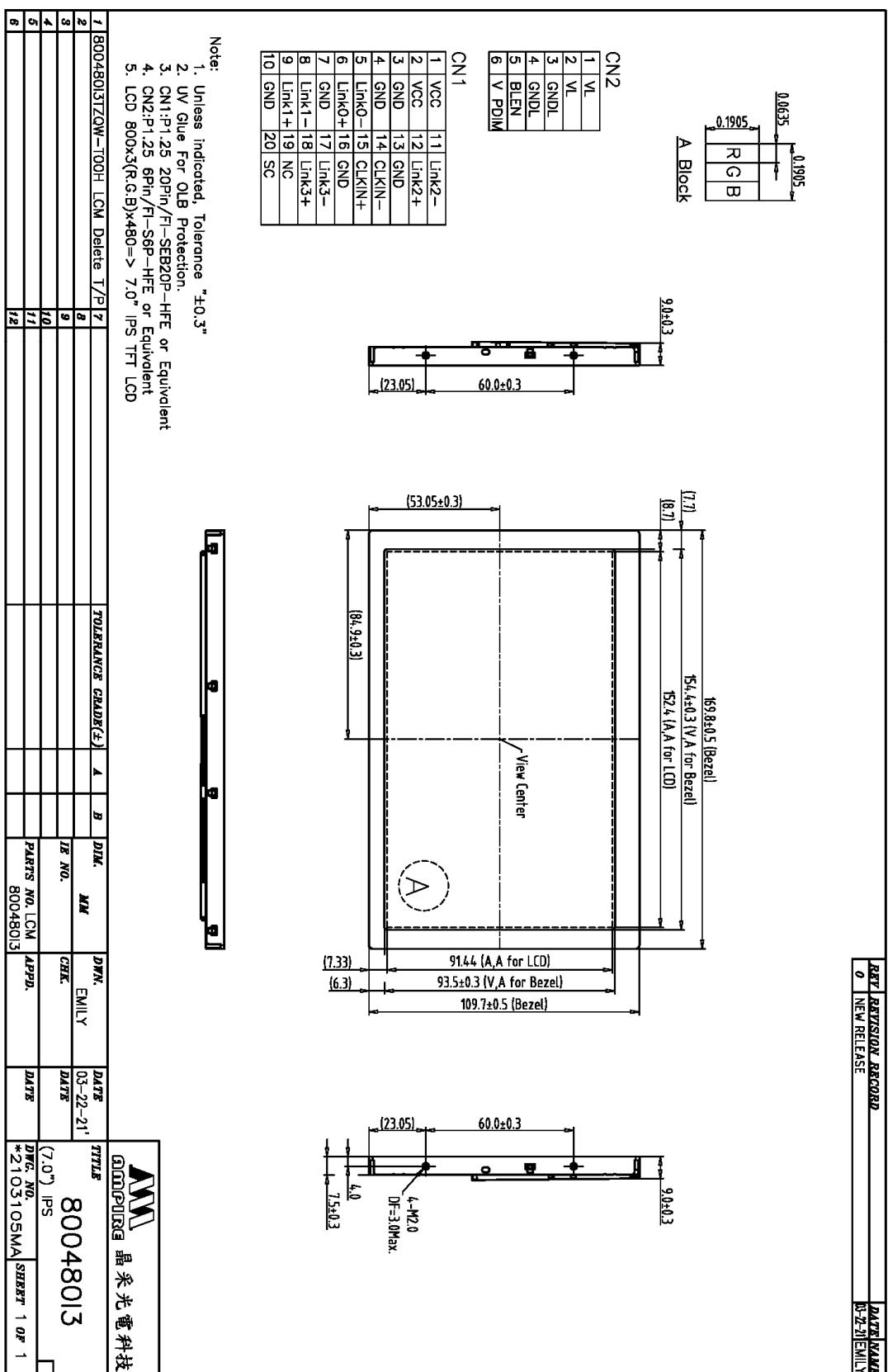
9.5 Cleaning

- (1) Do not wipe the polarizer with dry cloth. It might cause scratch.
- (2) Only use a soft cloth with IPA to wipe the polarizer, other chemicals might permanent damage to the polarizer.

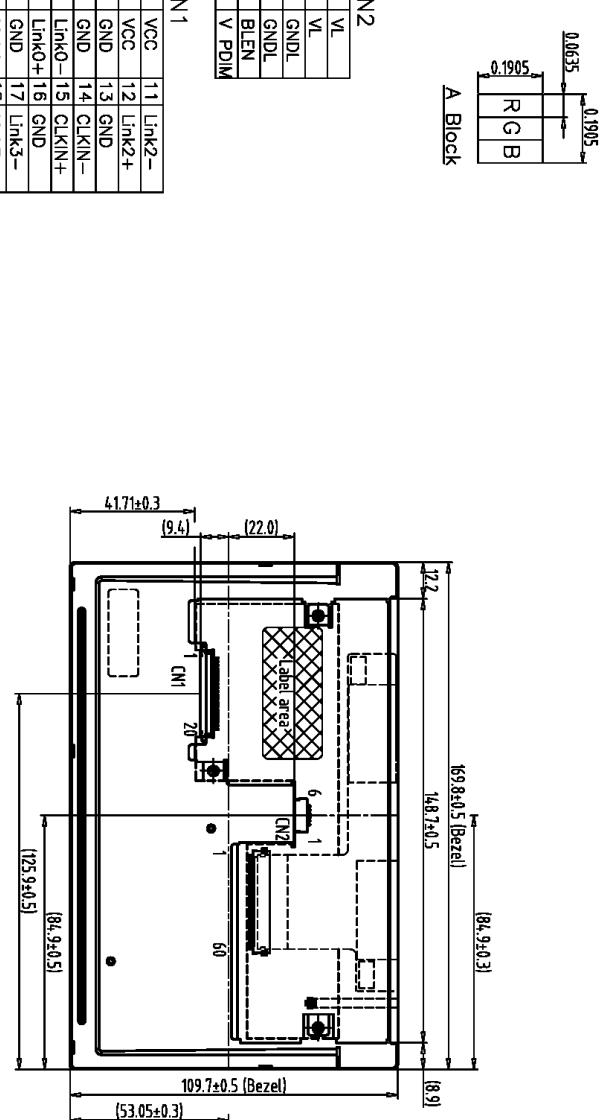
9.6 Others

- (1) Do not keep the LCD at the same display pattern continually. The residual image will happen and it will damage the LCD. Please use screen saver.
- (2) AMIPRE will provide one year warranty for all products and three months warranty for all repairing products.

10. Outline Dimension



REV.	REVISION RECORD	DATE	NAME
0	NEW RELEASE	0-2-21	EMILY



Back view

Note:

1. Unless indicated, Tolerance "±0.3"
2. UV Glue For OLB Protection.
3. CN1:PI-25 20Pin/Fi-SEB20P-HFE or Equivalent
4. CN2:PI-25 6Pin/Fi-S6P-HFE or Equivalent
5. LCD 800x3(R,G,B)x480=> 7.0" IPS TFT LCD

ITEM	DESCRIPTION	SIZE	UNIT	QTY
1	8004803LCM-TOOH LCM Delete T/P			
2		TOOL	MM	1
3		03-22-21	EMILY	
4			DATE	
5			CHK.	
6			DATE	
	PARTS NO. LCM-1	APPD.	DWG. NO. 106MA	
	80048013	DATE	*2103106MA	
			SHRFT 1 0P 1	

AM
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11. Package TBD