

Doc. Number :

- ☐ Tentative Specification
- ☐ Preliminary Specification
- ☒ Approval Specification

MODEL NO.: G057VGE
SUFFIX: T01

Customer:	
APPROVED BY	SIGNATURE
Name / Title _____ Note _____	_____
Please return 1 copy for your confirmation with your signature and comments.	

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CONTENTS

1. GENERAL DESCRIPTION	6
1.1 OVERVIEW	6
1.2 FEATURES	6
1.3 APPLICATION	6
1.4 GENERAL SPECIFICATIONS	6
1.5 MECHANICAL SPECIFICATIONS	7
2. ABSOLUTE MAXIMUM RATINGS	8
2.1 ABSOLUTE RATINGS OF ENVIRONMENT	8
2.2 ELECTRICAL ABSOLUTE RATINGS	9
2.2.1 TFT LCD MODULE	9
2.2.2 BACKLIGHT UNIT	9
3. ELECTRICAL CHARACTERISTICS	10
3.1 TFT LCD MODULE	10
3.2 BACKLIGHT UNIT	12
4. BLOCK DIAGRAM	13
4.1 TFT LCD MODULE	13
5. INPUT TERMINAL PIN ASSIGNMENT	14
5.1 TFT LCD MODULE	14
5.2 BACKLIGHT UNIT (Converter connector pin) JST SM06B-SRKS-G-TB (HF)	16
5.3 DIP Switch for Reverse scan function option	16
5.4 COLOR DATA INPUT ASSIGNMENT	18
6. INTERFACE TIMING	19
6.1 INPUT SIGNAL TIMING SPECIFICATIONS	19
6.2 DE +Sync Mode INPUT SIGNAL TIMING SPECIFICATIONS	20
6.3 AC ELECTRICAL CHARACTERISTICS	21
6.4 POWER ON/OFF SEQUENCE	22
7. OPTICAL CHARACTERISTICS	23
7.1 TEST CONDITIONS	23
7.2 OPTICAL SPECIFICATIONS	23
8. RELIABILITY TEST CRITERIA	27
9. PACKAGING	28
9.1 PACKING SPECIFICATIONS	28
9.2 PACKING METHOD	28
9.3 UNPACKING METHOD	30
10. DEFINITION OF LABELS	31

10.1 INX MODULE LABEL	31
11. PRECAUTIONS	32
11.1 ASSEMBLY AND HANDLING PRECAUTIONS.....	32
11.2 SAFETY PRECAUTIONS	32
12. MECHANICAL CHARACTERISTICS	33

REVISION HISTORY

Version	Date	Page	Description
1.0	Dec 05, 2012	All	G057VGE-T01 Tentative Spec. was first issued
1.1	Dec 24, 2012	18	Optical spec.
1.2	Jan 29 , 2013	4	1.1 interface mode.
1.3	Jan 30 , 2013	15	6.2 Input signal timing diagram
1.4	Mar 1 , 2013	5	1.5 Mechanical Specification.
		18	7.2 Optical Specifications
		27	12. Mechanical Characteristic
1.5	Apr. 23, 2013	28	12. Mechanical characteristic
		25	9.3 Un-packing method
		18	7.2 Optical specifications
		12	5.2 Backlight unit
2.0	Jun. 25, 2013	7	2.2. Electrical absolute ratings
		8	3.1 TFT LCD Module electrical characteristics
		9	3.2 Backlight unit electrical characteristics
		18	7.2 Optical specifications
		26	10. Definitions of label
		28	12. Mechanical characteristics
2.1	Jul. 12, 2013	9	3.2 Backlight unit electrical characteristics
2.2	Aug. 9, 2013	11	5.1 TFT LCD Module
2.3	Mar 13 ,2014	6	2.1 ABSOLUTE RATINGS OF ENVIRONMENT
		8	3.1 TFT LCD MODULE
		9	3.2 BACKLIGHT UNIT
		11	5.1 TFT LCD MODULE
		12	5.2 BACKLIGHT UNIT (Converter connector pin)
		13	5.2 BACKLIGHT UNIT
		23	9.1 PACKING SPECIFICATIONS
			9.2 PACKING METHOD
		28	12. MECHANICAL CHARACTERISTICS
2.4	Nov 03,2016	7	2.1 Change "Storage Temperature" Tst from -30℃ to -40℃
			2.1 Note(1) Change Temperature and relative humidity range
		17	6.1 Add Note(3): The Tv(Tvd+Tvb+Tvf+Tvp) must be integer, otherwise, the module would operate abnormally
		18	6.2 Add Note(3): The Tv(Tvd+Tvb+Tvf+Tvp) must be integer, otherwise, the module would operate abnormally
		20	7.1 Input Signal & Converter Voltage & Converter Duty add "According to typical value in "3. ELECTRICAL CHARACTERISTICS" 7.2 Add "and all items are measured at the center point of screen except white variation"
		24	8 Change "Low Temperature Storage Test" from -30℃ to -40℃
			8 Delete Note(2):Temperature of panel display surface area should be 85 °C Max

2.5	Feb 13,2017	19	6.3 Add" AC ELECTRICAL CHARACTERISTICS"
		25	8 Add Note(3)(4)(5)
3.0	Jul 9,2019	All	Change Revision from C1 to C2

1. GENERAL DESCRIPTION

1.1 OVERVIEW

The G057VGE-T01 model is a 5.7" TFT-LCD module with a white LED Backlight Unit and a 33-pin 1ch-TTL interface. This module supports 640 x 480 VGA mode and displays 262K colors. The converter for the Backlight Unit is built in.

1.2 FEATURES

- Wide viewing angle
- High contrast ratio
- Fast response time
- VGA (640 x 480 pixels) resolution
- Wide operating temperature
- DE (Data Enable) mode and DE+SYNC mode
- TTL interface
- Reversible scan direction
- RoHS Compliance

1.3 APPLICATION

- TFT LCD Monitor
- Industrial Application

1.4 GENERAL SPECIFICATIONS

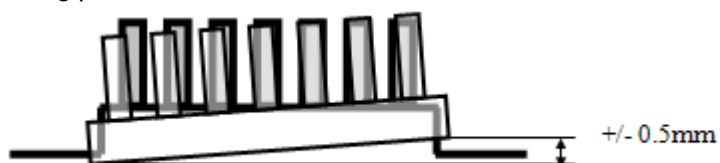
Item	Specification	Unit	Note
Diagonal Size	5.7	inch	
Active Area	115.2(H) x 86.4(V)	mm	
Bezel Opening Area	118.2(H) x 89.4(V)	mm	
Driver Element	a-si TFT active matrix	-	-
Pixel Number	640 x R.G.B. x 480	pixel	-
Pixel Pitch	0.18(H) x 0.18(V)	mm	-
Pixel Arrangement	RGB stripe	-	-
Display Colors	262K	color	-
Transmissive Mode	Normally white	-	-
Surface Treatment	Anti-Glare coating (Haze 25)	-	-
Module Power Consumption	3.5	W	Typ.

1.5 MECHANICAL SPECIFICATIONS

Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal (H)	143.5	144	144.5	mm	(1)
	Vertical (V)	104.1	104.6	105.1	mm	
	Depth (D)	-	12.3	12.8	mm	
Weight			155	170	g	-
I/F connector mounting position		The mounting inclination of the connector makes the screen center within $\pm 0.5\text{mm}$ as the horizontal.			-	(2)

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

(2) Connector mounting position



2. ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT

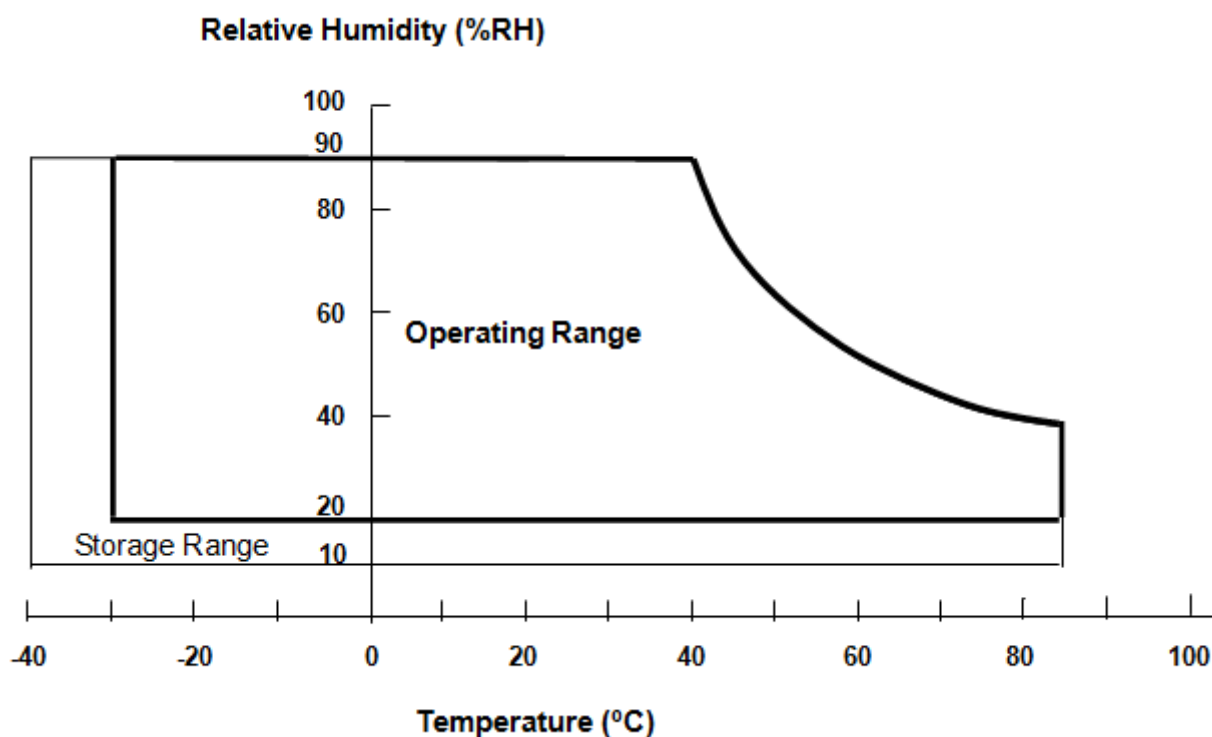
Item	Symbol	Value		Unit	Note
		Min.	Max.		
Operating Ambient Temperature	T _{OP}	-30	85	°C	(1)(2)(3)(4)
Storage Temperature	T _{ST}	-40	85	°C	(1)(2)(3)(4)

Note (1) Temperature and relative humidity range is shown in the figure below.

(2) 90 %RH Max. (Ta < 40 °C).

(3) Wet-bulb temperature should be 39 °C Max. (Ta < 40 °C).

(4) No condensation.



2.2 ELECTRICAL ABSOLUTE RATINGS

2.2.1 TFT LCD MODULE

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	VCC	-0.3	3.6	V	(1)

2.2.2 BACKLIGHT UNIT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Converter Voltage	V _i	-0.3	18	V	(1) , (2)
Enable Voltage	EN	---	5.5	V	
Backlight Adjust	ADJ	---	5.5	V	

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

Note (2) Specified values are for lamp (Refer to 3.2 for further information)

3. ELECTRICAL CHARACTERISTICS

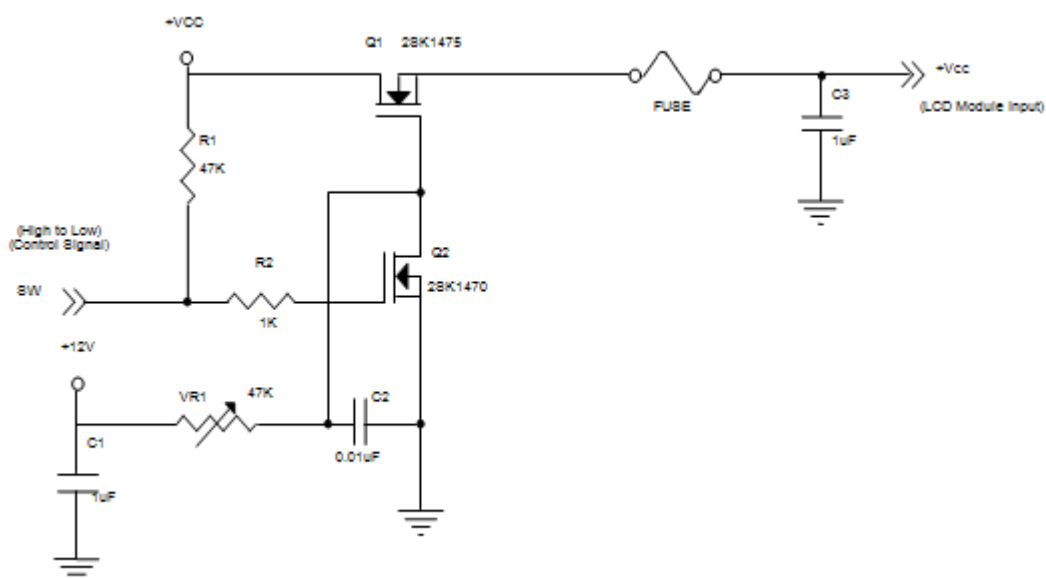
3.1 TFT LCD MODULE

Ta = 25 ± 2 °C

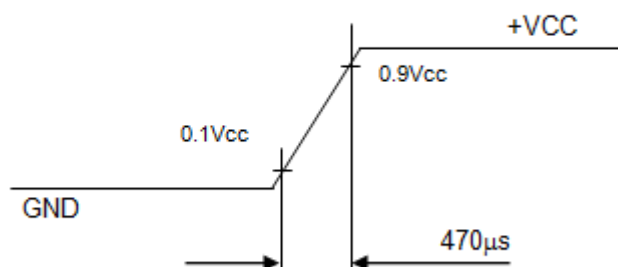
Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Power Supply Voltage	V _{CC}	3.0	3.3	3.6	V	(1) at V _{CC} =3.3V
Rush Current	I _{RUSH}	-	-	1.5	A	(2)
Power Supply Current	White	-	140	190	mA	(3)a, at V _{CC} =3.3V
	Black	-	160	210	mA	(3)b, at V _{CC} =3.3V
Power Consumption	P _L	-	0.53	-	W	
Logic High Input Voltage	V _{IH}	0.7V _{CC}		V _{CC}	V	
Logic Low Input Voltage	V _{IL}	GND		0.3V _{CC}	V	

Note (1) The assembly should be always operated within above ranges.

Note (2) Measurement Conditions:



Vcc rising time is 470μs



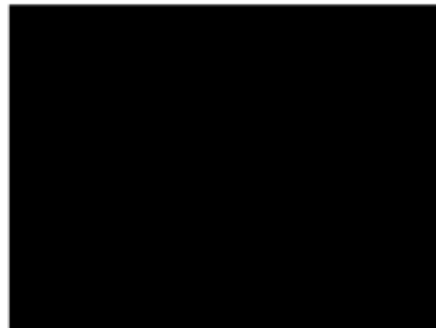
Note (3) The specified power supply current is under the conditions at $V_{CC} = 3.3V$, $T_a = 25 \pm 2^\circ C$, $f_v = 60\text{ Hz}$, whereas a power dissipation check pattern below is displayed.

a. White Pattern



Active Area

b. Black Pattern



Active Area

3.2 BACKLIGHT UNIT

 $T_a = 25 \pm 2 \text{ }^{\circ}\text{C}$

Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Converter Power Supply Voltage	V_i	10.8	12	13.2	V	
Converter Power Supply Current	I_i	0.28	0.26	0.23	A	@ $V_i = 12\text{V}$ (Duty 100%)
LED Power Consumption	P_o		2.45		W	@ $V_i = 12\text{V}$ (Duty 100%)
EN Control Level	Backlight on	2.0	3.3	5.0	V	
	Backlight off	0	---	0.15	V	
PWM Control Level	PWM High Level	2.0	3.3	5.0	V	
	PWM Low Level	0	---	0.15	V	
PWM Control Duty Ratio	-	Note(3)		100	%	Note(3)
PWM Control Frequency	f_{PWM}	200		30K	Hz	Note(3)
LED Life Time	L_L	50000			Hrs	(2)

Note (1) LED current is measured by utilizing a high frequency current meter as shown below:

Note (2) The lifetime of LED is defined as the time when it continues to operate under the conditions at

$T_a = 25 \pm 2 \text{ }^{\circ}\text{C}$ and Duty 100% until the brightness becomes $\leq 50\%$ of its original value. Operating LED under high temperature environment will reduce life time and lead to color shift.

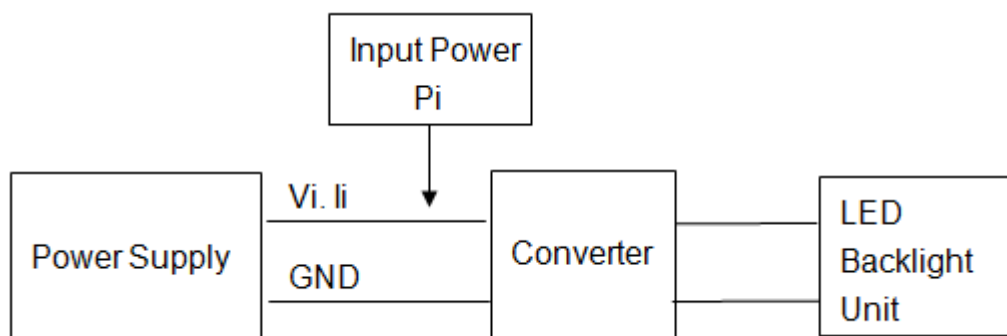
Note (3) At 1K ~30KHz PWM control frequency, duty ratio range is restricted as below:

1K Hz ==> 2 %

10KHz ==> 20 %

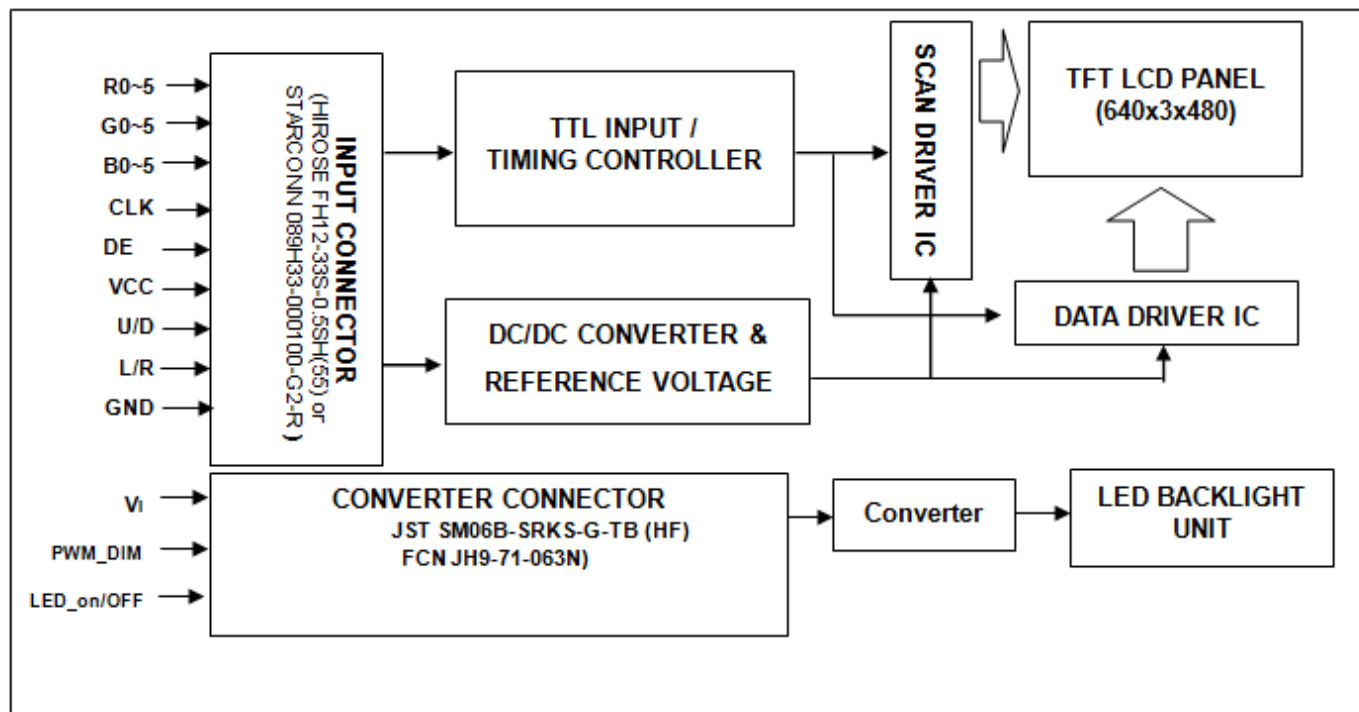
20KHz ==> 40 %

30KHz ==> 60 %



4. BLOCK DIAGRAM

4.1 TFT LCD MODULE



5. INPUT TERMINAL PIN ASSIGNMENT

5.1 TFT LCD MODULE

Pin	Name	Description	Remark
1	GND	Ground	
2	CLK	Dot Clock. Latch data at the rising edge.	
3	IHS	Horizontal synchronous signal	Note(3)
4	IVS	Vertical synchronous signal	Note(3)
5	GND	Ground	
6	R0	Red data (LSB)	
7	R1	Red data	
8	R2	Red data	
9	R3	Red data	
10	R4	Red data	
11	R5	Red data (MSB)	
12	GND	Ground	
13	G0	Green data (LSB)	
14	G1	Green data	
15	G2	Green data	
16	G3	Green data	
17	G4	Green data	
18	G5	Green data (MSB)	
19	GND	Ground	
20	B0	Blue data (LSB)	
21	B1	Blue data	
22	B2	Blue data	
23	B3	Blue data	
24	B4	Blue data	
25	B5	Blue data (MSB)	
26	GND	Ground	
27	DE	Data Enable Signal	Note(3)
28	VDD	Power Supply (3.3V)	
29	VDD	Power Supply (3.3V)	
30	R/L	Horizontal reverse scan	Note (4)
31	U/D	Vertical reverse scan	Note (4)
32	NC	Not Connect	Note (2)
33	GND	Ground	

Note (1) Connector Part No.: HIROSE FH12-33S-0.5SH(55) or equivalent.

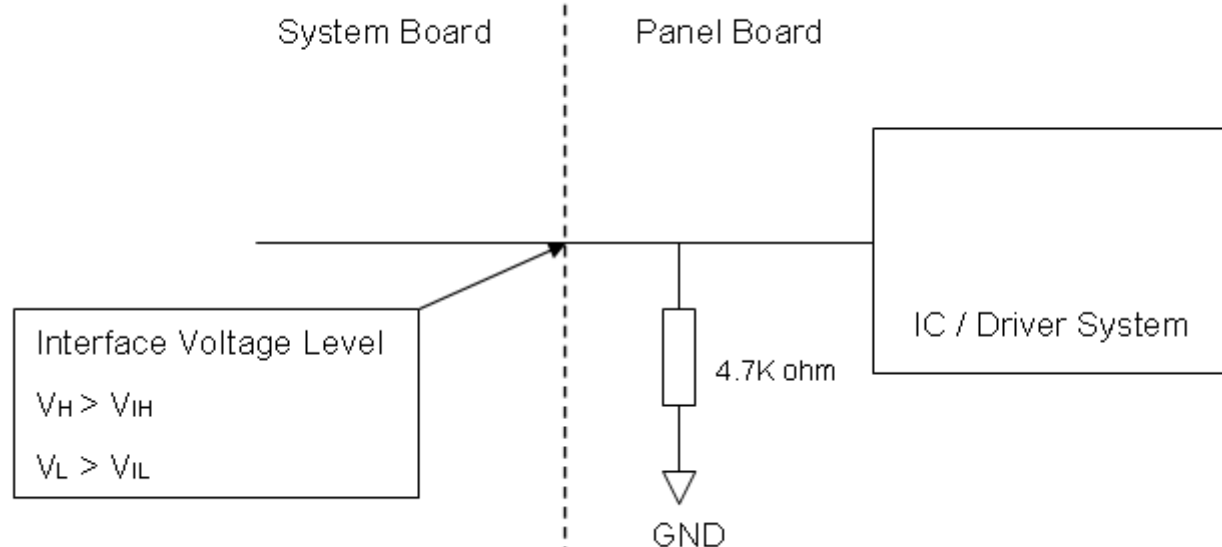
Note (2) "Low" stands for 0V. "High" stands for 3.3V. "NC" stands for "No Connected".

Note (3) DE Only Mode or DE + Sync Mode

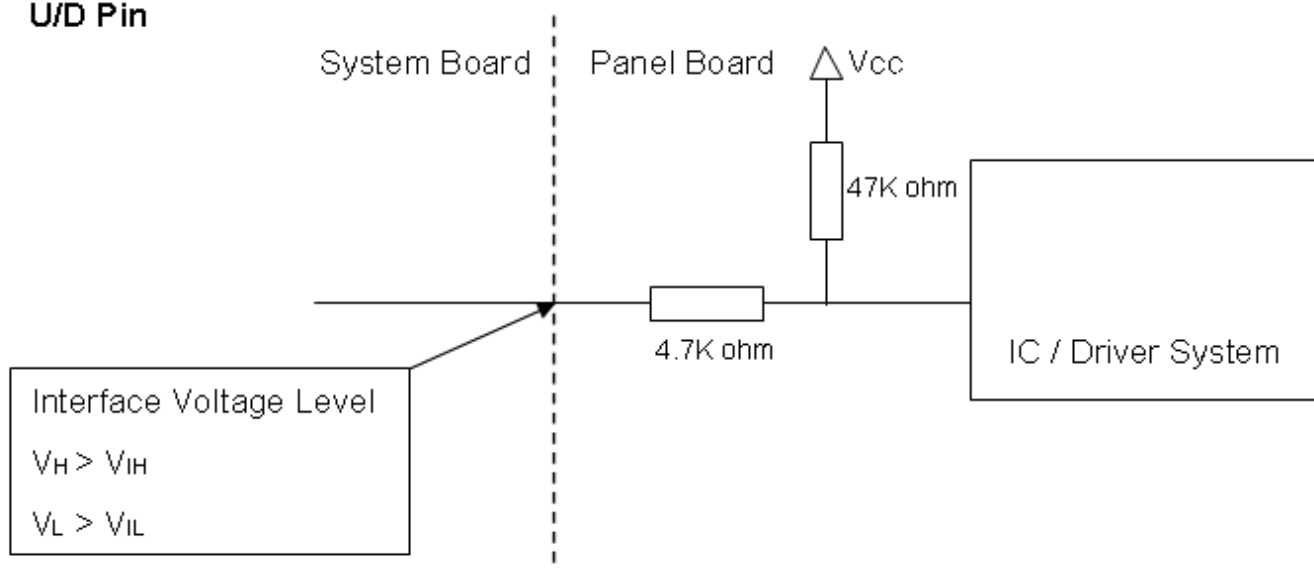
Note (4) a. DIP Switch for Two types or four types reverse scan Option.

b. Interface optional pin has internal scheme as following diagram, Customer should keep the interface voltage level requirement which including panel board loading as below.

R/L Pin



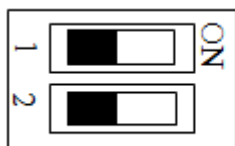
U/D Pin



5.2 BACKLIGHT UNIT (Converter connector pin) JST SM06B-SRKS-G-TB (HF)

Pin	Symbol	Description	Remark
1	V_i	Converter input voltage	12V
2	V_i	Converter input voltage	12V
3	V_{GND}	Converter ground	Ground
4	V_{GND}	Converter ground	Ground
5	ADJ	Backlight Adjust	PWM Dimming
6	EN	Backlight Enable	LED On/Off

5.3 DIP Switch for Reverse scan function option



(1) Switch 1

ON : NA

OFF : NA

(2) Switch 2

ON : 2 types reverse scan as the Fig.5 & Fig.6 (U/D must be "OPEN")

OFF : 4 types reverse scan as the Fig.1~4

The following figures show the image see from the front view. The arrow indicates the direction of scan.

Fig.1 Normal Scan



Fig.2 Reverse scan



Fig.3 Reverse scan



Fig.4 Reverse scan



Fig. 1 Normal scan (R/L=Low or NC, U/D = High or NC)

Fig. 2 Reverse scan (R/L=High, U/D = High or NC)

Fig. 3 Reverse scan (R/L=Low or NC, U/D = Low)

Fig. 4 Reverse scan (R/L=High, U/D = Low)

The following figures show the image see from the front view. The arrow indicates the direction of scan.

Fig.5 Normal Scan



Fig.6 Reverse Scan



Fig. 5 Normal scan (RL=Low or NC)

Fig. 6 Reverse scan (RL=High)

5.4 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																	
		Red						Green						Blue					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	
Gray Scale Of Green	Green(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	
Gray Scale Of Blue	Blue(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	

Note (1)0: Low Level Voltage, 1: High Level Voltage

6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

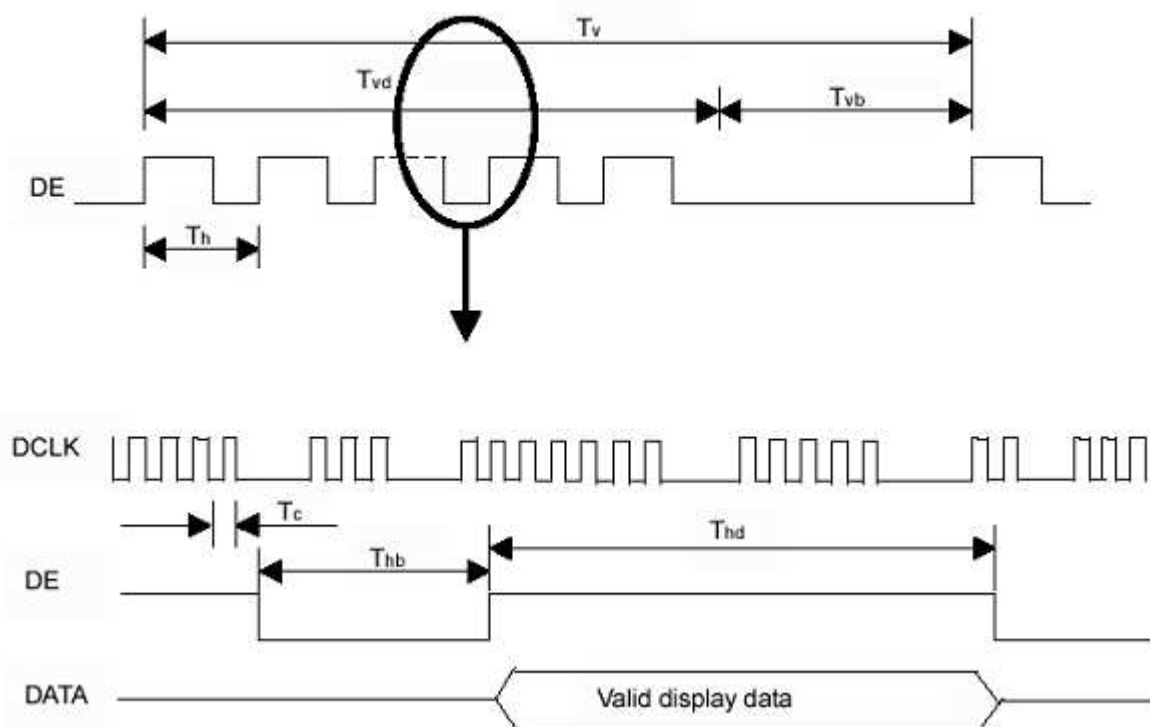
Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
DCLK	Frequency	Fc	22.66	25.175	27.69	MHz	
Vertical Active Display Term	Total	Tv	515	525	535	Th	$T_v = T_{vd} + T_{vb}$
	Display	Tvd	-	480	-	Th	-
	Blank	Tvb	35	45	55	Th	-
Horizontal Active Display Term	Total	Th	750	800	850	Tc	$T_h = T_{hd} + T_{hb}$
	Display	Thd	-	640	-	Tc	-
	Blank	Thb	110	160	210	Tc	-

Note (1) Since this assembly is operated in DE only mode. Otherwise, this assembly would operate abnormally.

(2) Frame rate is 60Hz

(3) The $T_v(T_{vd} + T_{vb})$ must be integer, otherwise, the module would operate abnormally.

INPUT SIGNAL TIMING DIAGRAM



6.2 DE +Sync Mode INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

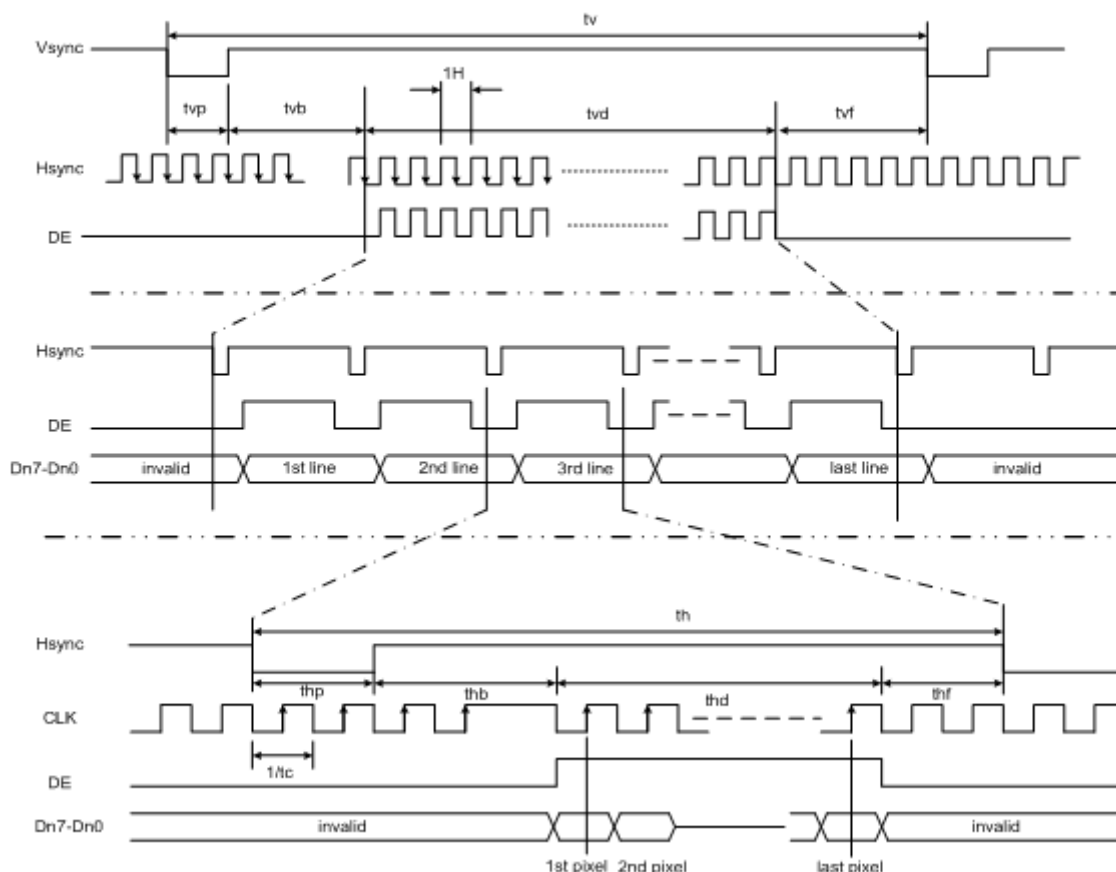
Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
DCLK	Frequency	Tc	22.66	25.175	27.69	MHz	
Vertical Active Display Term	Total	Tv	515	525	535	Th	
	Display	Tvd	-	480	-	Th	
	Front Porch	Tvf	-	7	-	Th	
	Back Porch	Tvb	-	35	-	Th	
	VS Pluse width	Tvp	1	3	5	Th	
Horizontal Active Display Term	Total	Th	750	800	850	Tc	
	Display	Thd	-	640	-	Tc	
	Front Porch	Thf	-	16	-	Tc	
	Back Porch	Thb	107	114	125	Tc	
	HS Pluse width	Thp	5	30	50	Tc	

Note (1) Since this assembly is operated in DE only mode, Hsync and Vsync input signals should be set to low logic level. Otherwise, this assembly would operate abnormally.

(2) Frame rate is 60Hz

(3) The Tv(Tvd+Tvb+Tvf+Tvp) must be integer, otherwise, the module would operate abnormally

INPUT SIGNAL TIMING DIAGRAM

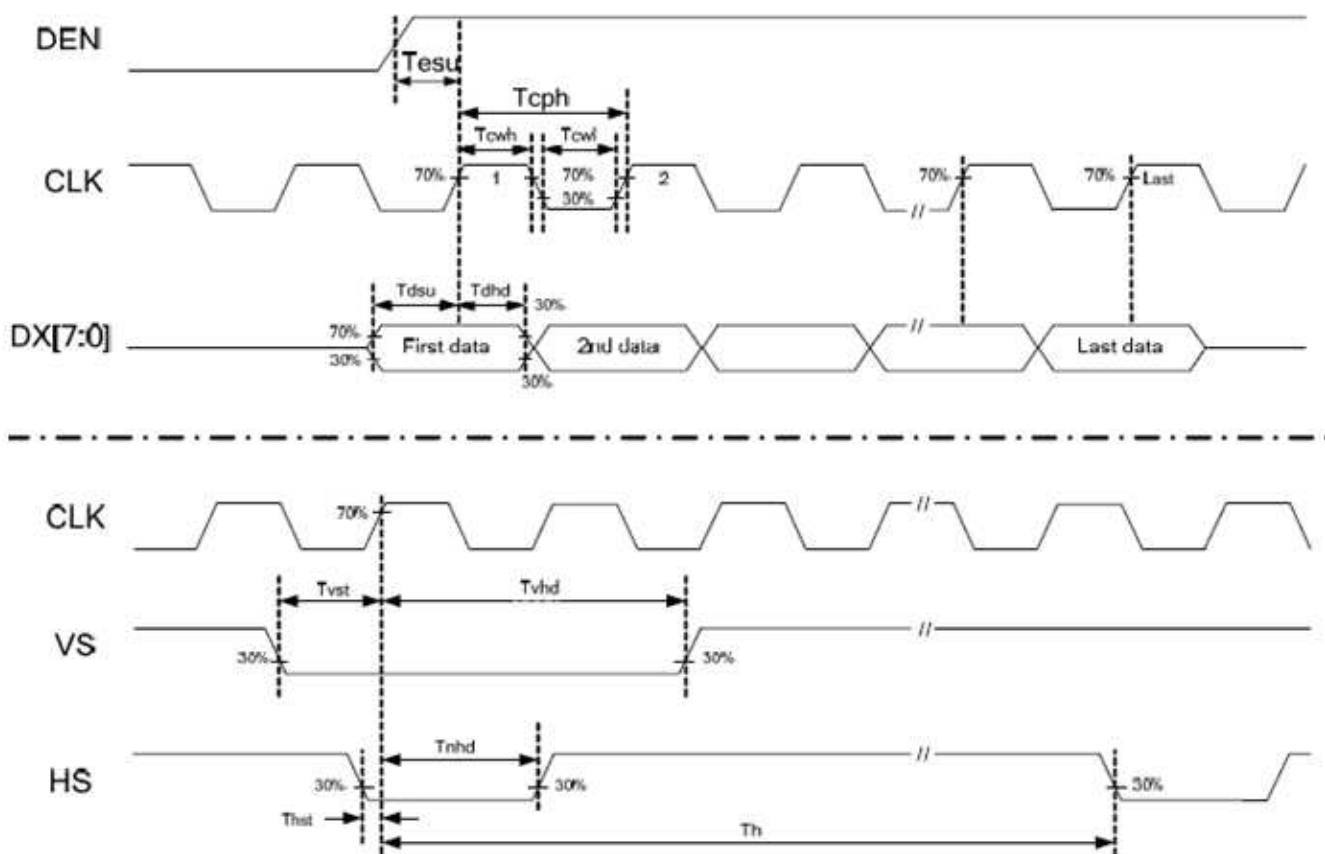


6.3 AC ELECTRICAL CHARACTERISTICS

Parameter	Symbol	Value			Unit	Condition
		Min.	Typ.	Max.		
Data setup time	Tdsu	10	-	-	ns	Note (1)
Data hold time	Tdhd	10	-	-	ns	Note (1)
DE setup time	Tesu	10	-	-	ns	
HS setup time	Thst	10	-	-	ns	
HS hold time	Thhd	10	-	-	ns	
VS setup time	Tvst	10	-	-	ns	
VS hold time	Tvhd	10	-	-	ns	

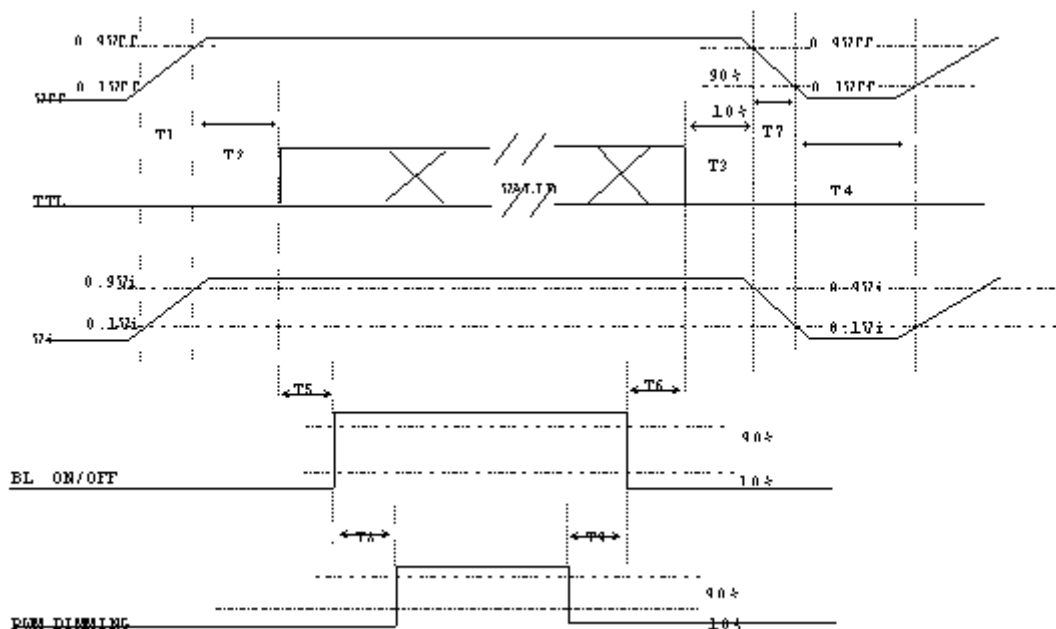
Note (1) CLK latching data at the rising edge.

Clock and Data input waveform



6.4 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD assembly, the power on/off sequence should be as the diagram below.



Power ON/OFF sequence

Note (1) Please avoid floating state of interface signal at invalid period.

Note (2) When the interface signal is invalid, be sure to pull down the power supply of LCD VCC to 0 V.

Note (3) The Backlight converter power must be turned on after the power supply for the logic and the interface signal is valid. The Backlight converter power must be turned off before the power supply for the logic and the interface signal is invalid.

Parameter	Value			Units
	Min	Typ	Max	
T1	0.5	-	10	ms
T2	0	-	50	ms
T3	0	-	50	ms
T4	500	-	-	ms
T5	200	-	-	ms
T6	200	-	-	ms
T7	5	-	300	ms
T8	10	-	-	ms
T9	10	-	-	ms

7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

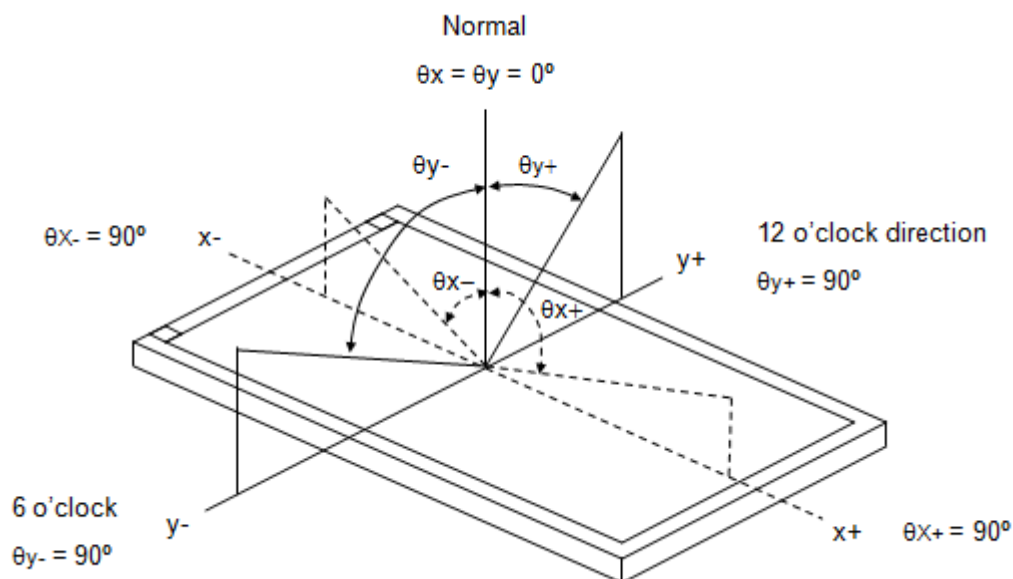
Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	V _{CC}	3.3	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		
Converter Voltage			
Converter Duty			

7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. and all items are measured at the center point of screen except white variation. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (5).

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Color Chromaticity	Red	R _x	$\theta_x=0^\circ, \theta_Y=0^\circ$ CS-1000	Typ - 0.05	0.588	Typ + 0.05	-	(1), (5)
		R _y			0.339		-	
	Green	G _x			0.332		-	
		G _y			0.587		-	
	Blue	B _x			0.146		-	
		B _y			0.097		-	
	White	W _x			0.313		-	
		W _y			0.329		-	
	Center Luminance of White				L _C		350	
Contrast Ratio		CR	600	800			(2), (5)	
Response Time		T _R	$\theta_x=0^\circ, \theta_Y=0^\circ$	-	15		ms	(3)
		T _F		-	35		ms	
White Variation		δW	$\theta_x=0^\circ, \theta_Y=0^\circ$	-	1.25	1.4		(5),(6)
Viewing Angle	Horizontal	θ _{x+}	CR≥10	70	80	-	Deg.	(1),(5)
		θ _{x-}		70	80	-		
	Vertical	θ _{y+}		60	70	-		
		θ _{y-}		60	70	-		

Note (1) Definition of Viewing Angle (θ_x, θ_y):



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

$$\text{Contrast Ratio (CR)} = L_{63} / L_0$$

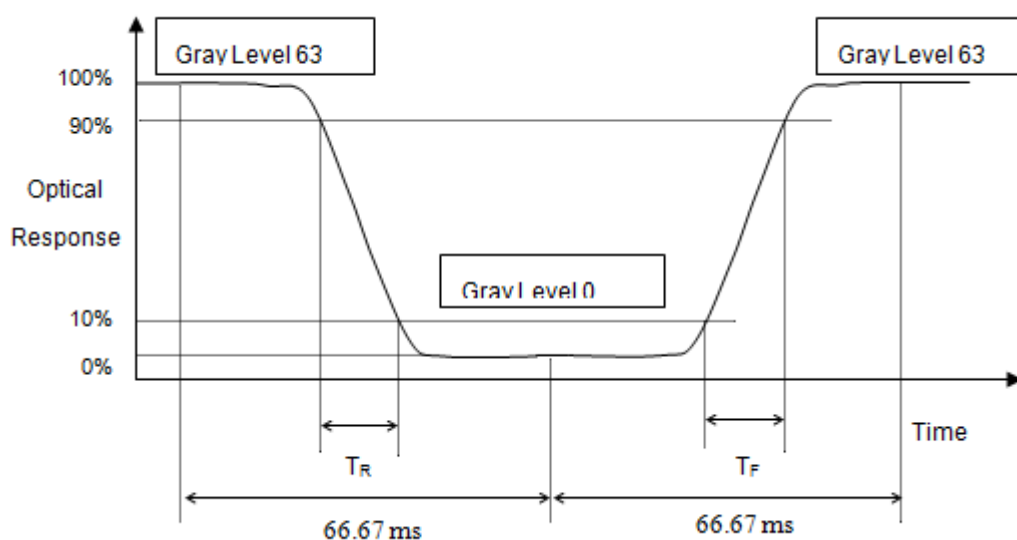
L63: Luminance of gray level 63

L 0: Luminance of gray level 0

$$CR = CR \quad (5)$$

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note (3) Definition of Response Time (T_R , T_F) and measurement method:



Note (4) Definition of Luminance of White (L_c):

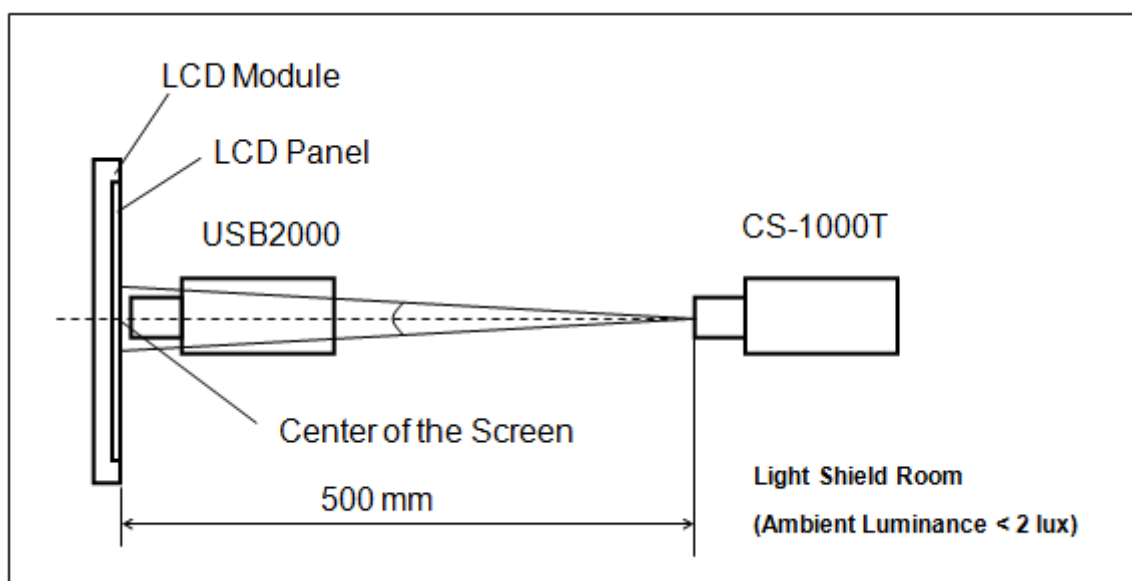
Measure the luminance of gray level 63 at center point

$L_c = L(5)$

$L(x)$ is corresponding to the luminance of the point X at Figure in Note (6).

Note (5) Measurement Setup:

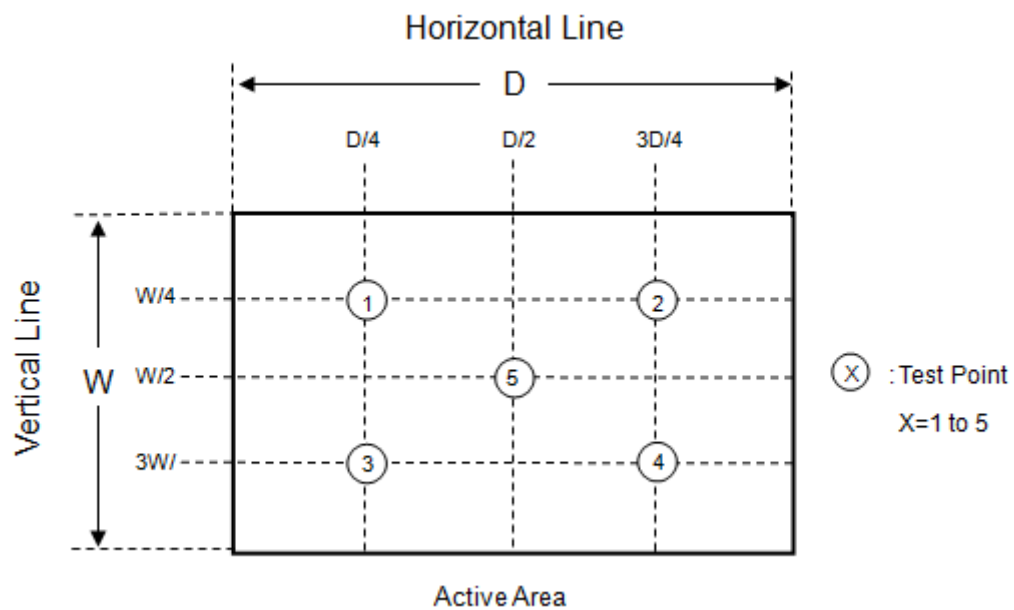
The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.



Note (6) Definition of White Variation (δW):

Measure the luminance of gray level 63 at 5 points

$$\delta W = \frac{\text{Maximum } [L(1), L(2), L(3), L(4), L(5)]}{\text{Minimum } [L(1), L(2), L(3), L(4), L(5)]}$$



8. RELIABILITY TEST CRITERIA

Test Item	Test Condition	Note
High Temperature Storage Test	85°C, 240 hours	(1) (3) (4)
Low Temperature Storage Test	-40°C, 240 hours	
Thermal Shock Storage Test	-30°C, 0.5hour←→85°C, 0.5hour; 1hour/cycle, 100cycles	
High Temperature Operation Test	85°C, 240 hours	
Low Temperature Operation Test	-30°C, 240 hours	
High Temperature & High Humidity Operation Test	60°C, 90%RH, 240hours	(1)(3)(5)
Shock (Non-Operating)	50G, 11ms, half sine wave, 1 time for ± X, ± Y, ± Z direction	(2)(3)
Vibration (Non-Operating)	1.5G, 10 ~ 300 Hz, 10min/cycle, 3 cycles each X, Y, Z	(2)(3)

Note (1) There should be no condensation on the surface of panel during test.

Note (2) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.

Note (3) In the standard conditions, there is no function failure issue occurred. All the cosmetic specification is judged before reliability test.

Note (4) Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.

Note (5) Before cosmetic and function test, the product must have enough recovery time, at least 24 hours at room temperature

9. PACKAGING

9.1 PACKING SPECIFICATIONS

- (1) 60pcs LCD modules / 1 Box
- (2) Box dimensions: 500 (L) X 400 (W) X 330 (H) mm
- (3) Weight: approximately 11.65Kg (60 modules per box)

9.2 PACKING METHOD

- (1) Carton Packing should have no failure in the following reliability test items.

Test Item	Test Conditions	Note
Vibration	ISTA STANDARD Random, Frequency Range: 2 – 200 Hz Top & Bottom: 30 minutes (+Z), 10 min (-Z), Right & Left: 10 minutes (X) Back & Forth 10 minutes (Y)	Non Operation
Dropping Test	1 Angle, 3 Edge, 6 Face, 46 cm	Non Operation

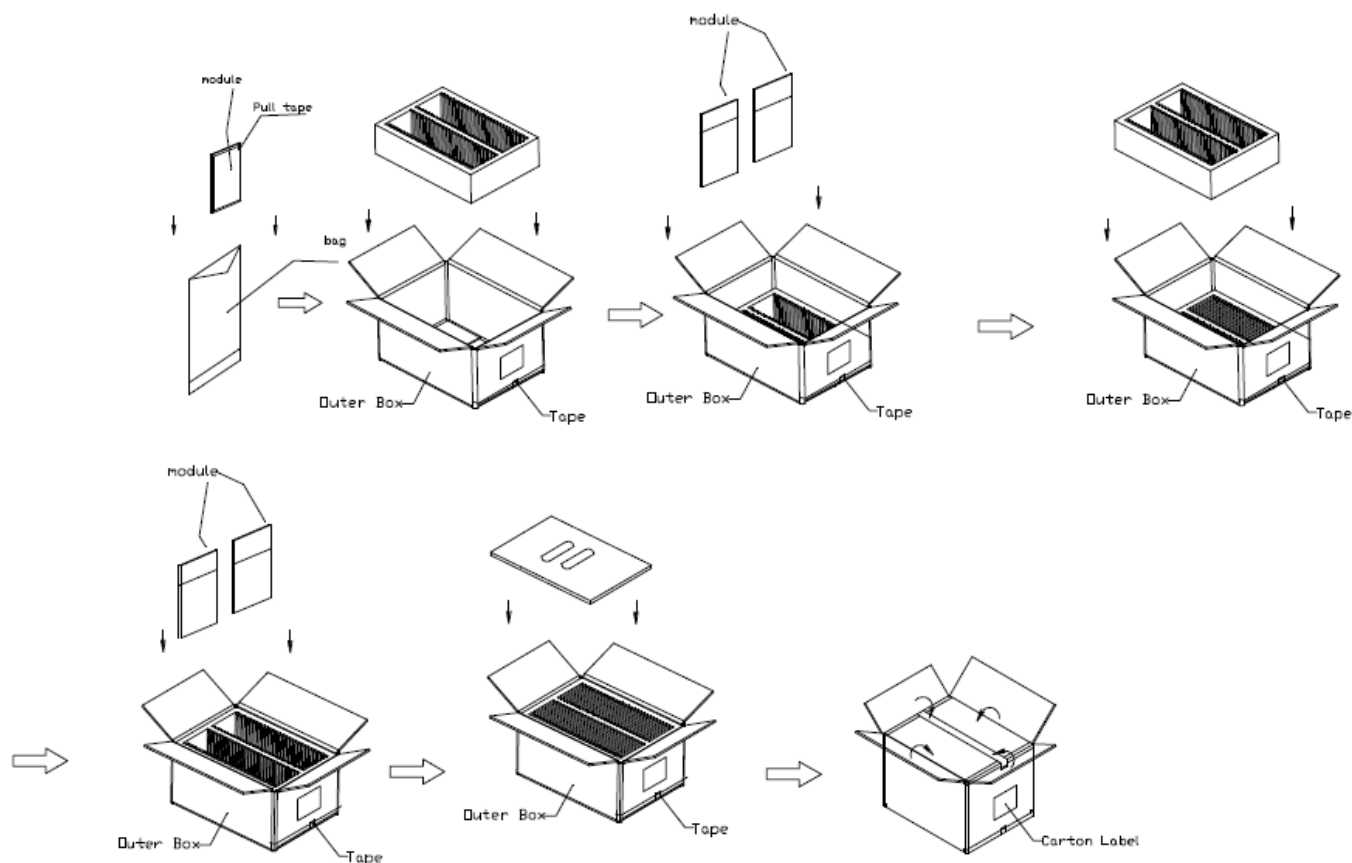


Figure. 9-1 Packing method

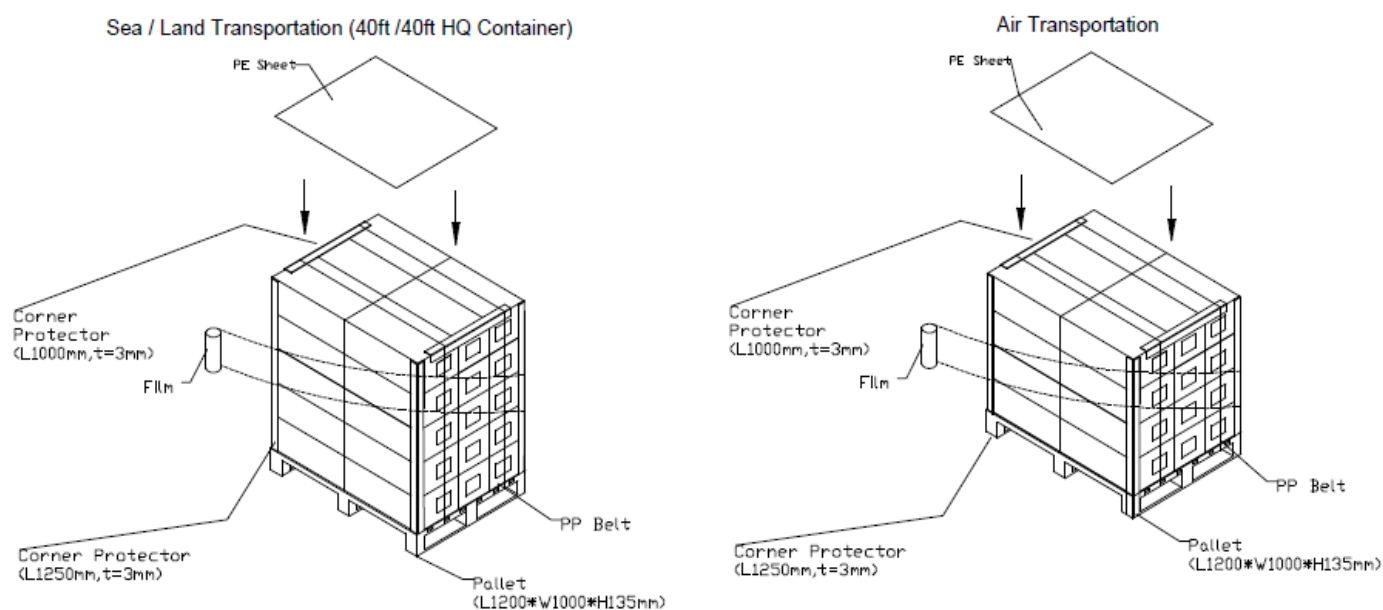


Figure. 9-2 Packing method

9.3 UNPACKING METHOD

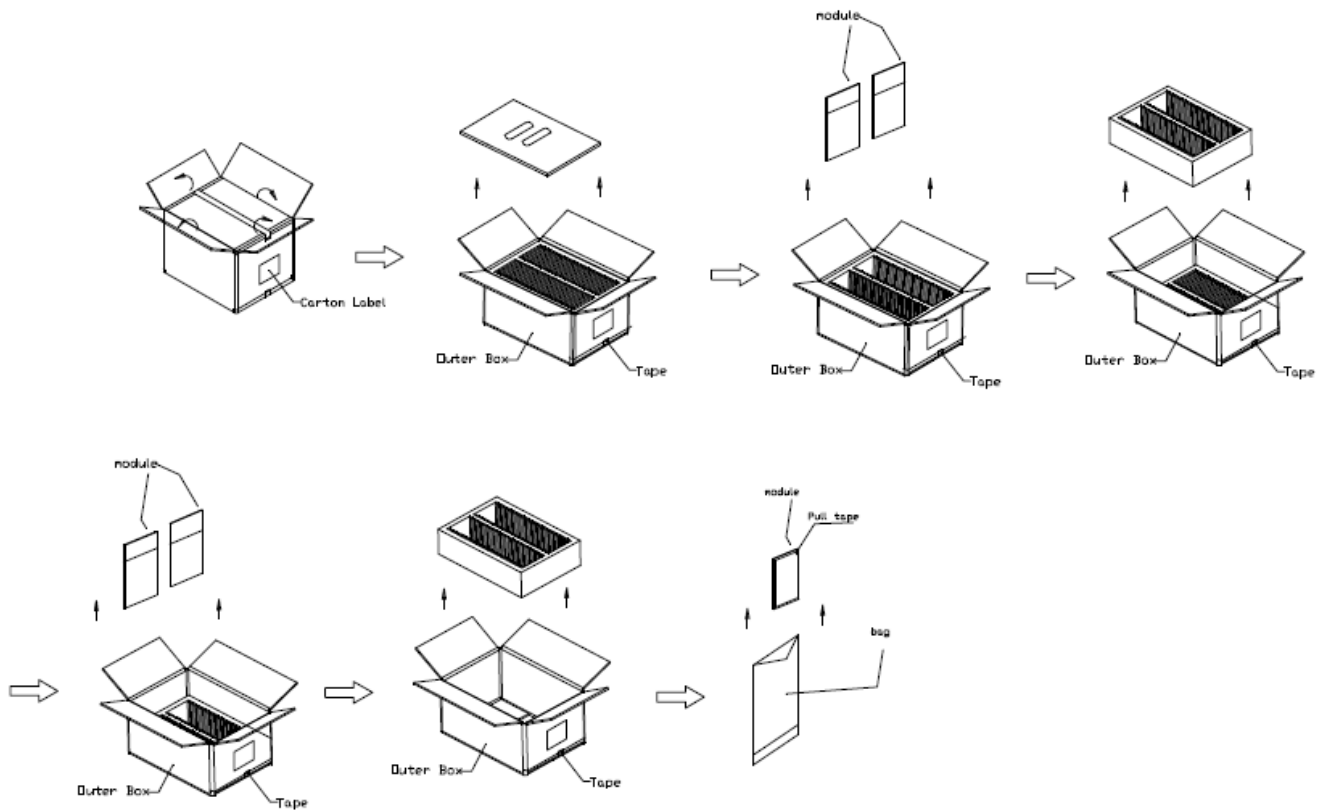
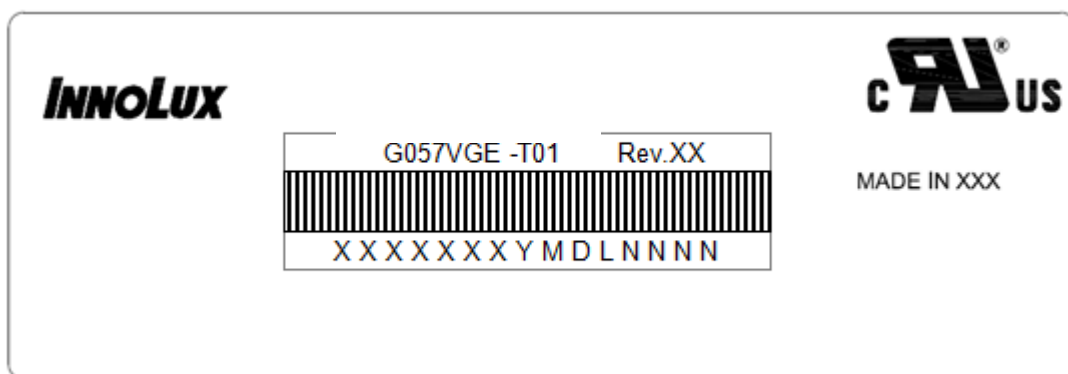


figure. 9-3 Un-packing method

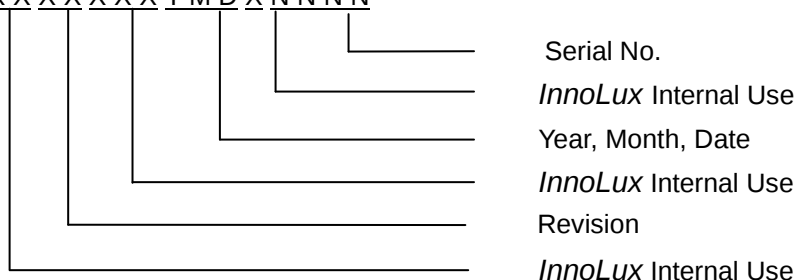
10. DEFINITION OF LABELS

10.1 INX MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



- (a) Model Name: G057VGE-T01
- (b) Revision: Rev. XX, for example: A1, B1, C1, C2 ...etc.
- (c) Serial ID: X X X X X X X Y M D X N N N N



Serial ID includes the information as below:

- (a) Manufactured Date: Year: 1~9, for 2011~2019
Month: 1~9, A~C, for Jan. ~ Dec.
Day: 1~9, A~Y, for 1st to 31st, exclude I , O and U
- (b) Revision Code: cover all the change
- (c) Serial No.: Manufacturing sequence of product

11. PRECAUTIONS

11.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) To assemble or install module into user's system can be only in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) It's not permitted to have pressure or impulse on the module because the LCD panel and Backlight will be damaged.
- (4) Always follow the correct power sequence when LCD module is connecting and operating. This can prevent damage to the CMOS LSI chips during latch-up.
- (5) Do not pull the I/F connector in or out while the module is operating.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) It is dangerous that moisture come into or contacted the LCD module, because moisture may damage LCD module when it is operating.
- (9) High temperature or humidity may reduce the performance of module. Please store LCD module within the specified storage conditions.
- (10) When ambient temperature is lower than 10°C may reduce the display quality. For example, the response time will become slowly.
- (11) Do not keep same pattern in a long period of time. It may cause image sticking on LCD.

11.2 SAFETY PRECAUTIONS

- (1) Do not disassemble the module or insert anything into the Backlight unit.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.

12. MECHANICAL CHARACTERISTICS

