

FOR MESSRS : _____

DATE : Mar. 15th 2024

CUSTOMER'S ACCEPTANCE SPECIFICATIONS

TX16D20VM5BAA

Contents

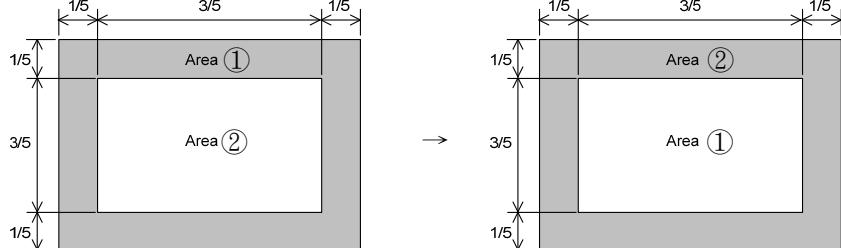
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ACCEPTED BY: _____

PROPOSED BY: Obblack Tsai

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2. RECORD OF REVISION

DATE	SHEET No.	SUMMARY																						
May 13, '13	7B64PS 2705 – TX16D20VM5BAA-2 Page 5 – 1/1	<p>5.1 LCD CHARACTERISTICS</p> <p>Revised :</p> <table border="1"> <thead> <tr> <th>Item</th> <th>Symbol</th> <th>Typ.</th> <th>Max.</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Power Supply Current</td> <td>I_{DD} for HVGA</td> <td>85</td> <td>105</td> </tr> <tr> <td>I_{DD} for VGA</td> <td>105</td> <td>125</td> </tr> </tbody> </table> <p style="text-align: center;">↓</p> <table border="1"> <thead> <tr> <th>Item</th> <th>Symbol</th> <th>Typ.</th> <th>Max.</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Power Supply Current</td> <td>I_{DD} for HVGA</td> <td>180</td> <td>250</td> </tr> <tr> <td>I_{DD} for VGA</td> <td>200</td> <td>280</td> </tr> </tbody> </table>	Item	Symbol	Typ.	Max.	Power Supply Current	I_{DD} for HVGA	85	105	I_{DD} for VGA	105	125	Item	Symbol	Typ.	Max.	Power Supply Current	I_{DD} for HVGA	180	250	I_{DD} for VGA	200	280
Item	Symbol	Typ.	Max.																					
Power Supply Current	I_{DD} for HVGA	85	105																					
	I_{DD} for VGA	105	125																					
Item	Symbol	Typ.	Max.																					
Power Supply Current	I_{DD} for HVGA	180	250																					
	I_{DD} for VGA	200	280																					
	7B64PS 2711 – TX16D20VM5BAA-2 Page 11 – 2/3	<p>11.2 LCD APPEARANCE SPECIFICATION</p> <p>Revised :</p> 																						
Jan. 10, '14	7B64PS 2711 – TX16D20VM5BAA-3 Page 11 – 3/3	<p>11.2 LCD APPEARANCE SPECIFICATION</p> <p>Removed : LED BACKLIGHT APPEARANCE</p>																						
May 21, '15	7B64PS 2713 – TX16D20VM5BAA-4 Page 6 – 2/2	<p>6. OPTICAL CHARACTERISTICS</p> <p>Revised : Note 5</p>																						
	7B64PS 2713 – TX16D20VM5BAA-4 Page 13 – 1/1	<p>13. DESIGNATION of LOT MARK</p> <p>Added :</p> <table border="1"> <thead> <tr> <th>Rev No.</th> <th>Item</th> <th>Note</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>-</td> <td>-</td> </tr> <tr> <td>B</td> <td>Rubber pad change</td> <td>Light Leakage Improvement</td> </tr> </tbody> </table>	Rev No.	Item	Note	A	-	-	B	Rubber pad change	Light Leakage Improvement													
Rev No.	Item	Note																						
A	-	-																						
B	Rubber pad change	Light Leakage Improvement																						
Mar. 15, '24	7B64PS 2713 – TX16D20VM5BAA-5 Page 13 – 1/1	<p>13. DESIGNATION of LOT MARK</p> <p>Added : Rev.C (LCD color filter Changed)</p>																						

3. GENERAL DATA

3.1 DISPLAY FEATURES

This module is a 6.2" HVGA of 8:3 format amorphous silicon TFT. The pixel format is vertical stripe and sub pixels are arranged as R (red), G (green), B (blue) sequentially. This display is RoHS compliant, COG (chip on glass) technology and LED backlight are applied on this display.

Part Name	TX16D20VM5BAA
Module Dimensions	173.0(W) mm x 70.0(H) mm x 7.0 (D) mm typ.
LCD Active Area	148.8(W) mm x 53.76(H) mm
Dot Pitch	0.0775(W) mm x 3 (R.G.B) (W) X0.224 (H) mm
Resolution	640 x 3(RGB)(W) x 240(H) dots
Color Pixel Arrangement	R, G, B Vertical stripe
LCD Type	Transmissive Color TFT; Normally White
Polarizer Surface	Anti-glare
Display Type	Active Matrix
Number of Colors	262k Colors
Backlight	21 LEDs (3 series x 7)
Weight	110g (typ.)
Interface	C-MOS; 18-bit RGB; 40 pins
Power Supply Voltage	3.3V for LCD; 12V for Backlight
Power Consumption	0.31 W for LCD; 1.008 W for Backlight
Viewing Direction	Super wide version

4. ABSOLUTE MAXIMUM RATINGS

Item	Symbol	Min.	Max.	Unit	Remarks
Supply Voltage	V_{DD}	-0.3	5	V	-
Input Voltage of Logic	V_I	-0.3	$V_{DD}+0.3$	V	Note 1
Operating Temperature	T_{OP}	-20	70	°C	Note 2
Storage Temperature	T_{ST}	-30	80	°C	Note 2
Backlight Input Voltage	V_{LED}	-	15	V	-

Note 1: The rating is defined for the signal voltages of the interface such as DCLK, DE, and RGB data bus.

Note 2: The maximum rating is defined as above based on the chamber temperature, which might be different from ambient temperature after assembling the panel into the application. Moreover, some temperature-related phenomenon as below needed to be noticed:

- Background color, contrast and response time would be different in temperatures other than 25 °C.
- Operating under high temperature will shorten LED lifetime.

5. ELECTRICAL CHARACTERISTICS

5.1 LCD CHARACTERISTICS

$T_a = 25^\circ C$, $V_{SS} = 0V$

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Remarks
Power Supply Voltage	V_{DD}	-	3.0	3.3	3.6	V	-
Input Voltage of Logic	V_I	“H” level	2.0	-	V_{DD}	V	Note 1
		“L” level	V_{SS}	-	0.8		
Power Supply Current	I_{DD} for HVGA	$V_{DD}-V_{SS} = 3.3V$	-	180	250	mA	Note 2
	I_{DD} for VGA		-	200	280		
Vsync Frequency	f_v	-	52	60	68	Hz	-
Hsync Frequency	f_H for HVGA	-	15	15.6	16.2	KHz	-
	f_H for VGA	-	29.4	30	30.6		
DCLK Frequency	f_{CLK} for HVGA	-	9.6	12.5	15.2	MHz	-
	f_{CLK} for VGA	-	18.4	24	28.8		

Note 1: The rating is defined for the signal voltages of the interface such as DE, DCLK and RGB data bus.

Note 2: An all black check pattern is used when measuring I_{DD} . f_v is set to 60 Hz.

Note 3: 0.5A fuse is applied in the module for I_{DD} . For display activation and protection purpose, power supply is recommended larger than 1.0A to start the display and break fuse once any short circuit occurred.

5.2 BACKLIGHT CHARACTERISTICS

$T_a = 25^\circ C$

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Remarks
LED Input Voltage	V_{LED}	Backlight Unit	11.5	12.0	12.5	V	Note 1
LED Forward Current	I_{LED}	Backlight Unit	-	84	95	mA	-
LED Lifetime	-	84 mA	-	40K	-	hrs	Note 2

Note 1: Fig. 5.1 shows the LED backlight circuit. The circuit has 21 LEDs in total and R is 280Ω .

Note 2: The estimated lifetime is specified as the time to reduce 50% brightness by applying 84 mA at $25^\circ C$.

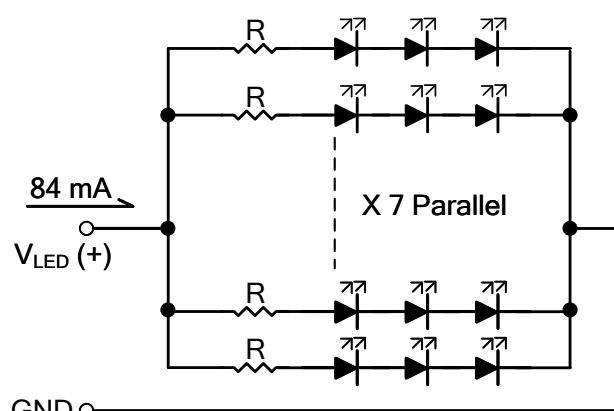


Fig. 5.1

6. OPTICAL CHARACTERISTICS

The optical characteristics are measured based on the conditions as below:

- Supplying the signals and voltages defined in the section of electrical characteristics.
- The backlight unit needs to be turned on for 30 minutes.
- The ambient temperature is 25 °C.
- In the dark room around 500~1000 lx, the equipment has been set for the measurements as shown in Fig 6.1.

$T_a = 25^{\circ}\text{C}$, $f_v = 60\text{Hz}$, $V_{DD} = 3.3\text{V}$

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Remarks
Brightness of White	-	$\phi = 0^{\circ}, \theta = 0^{\circ}$, $I_{LED} = 84\text{ mA}$	320	400	-	cd/m ²	Note 1
Brightness Uniformity	-		75	-	-	%	Note 2
Contrast Ratio	CR		200	400	-	-	Note 3
Response Time	Rise + Fall	$\phi = 0^{\circ}, \theta = 0^{\circ}$	-	45	-	ms	Note 4
NTSC Ratio	-	$\phi = 0^{\circ}, \theta = 0^{\circ}$	-	60	-	%	-
Viewing Angle	θ_x	$\phi = 0^{\circ}, CR \geq 5$	-	80	-	Degree	Note 5
	$\theta_{x'}$	$\phi = 180^{\circ}, CR \geq 5$	-	80	-		
	θ_y	$\phi = 90^{\circ}, CR \geq 5$	-	80	-		
	$\theta_{y'}$	$\phi = 270^{\circ}, CR \geq 5$	-	80	-		
Color Chromaticity	Red X	$\phi = 0^{\circ}, \theta = 0^{\circ}$	0.57	0.62	0.67	-	Note 6
	Red Y		0.29	0.34	0.39		
	Green X		0.30	0.35	0.40		
	Green Y		0.55	0.60	0.65		
	Blue X		0.09	0.14	0.19		
	Blue Y		0.04	0.09	0.14		
	White X		0.24	0.29	0.34		
	White Y		0.26	0.31	0.36		

Note 1: The brightness is measured from 9 point average value of the panel, P1~P9 in Fig. 6.2, for the typical value.

Note 2: The brightness uniformity is calculated by the equation as below:

$$\text{Brightness uniformity} = \frac{\text{Min. Brightness}}{\text{Max. Brightness}} \times 100\%$$

, which is based on the brightness values of the 9 points measured by BM-5 as shown in Fig. 6.2.

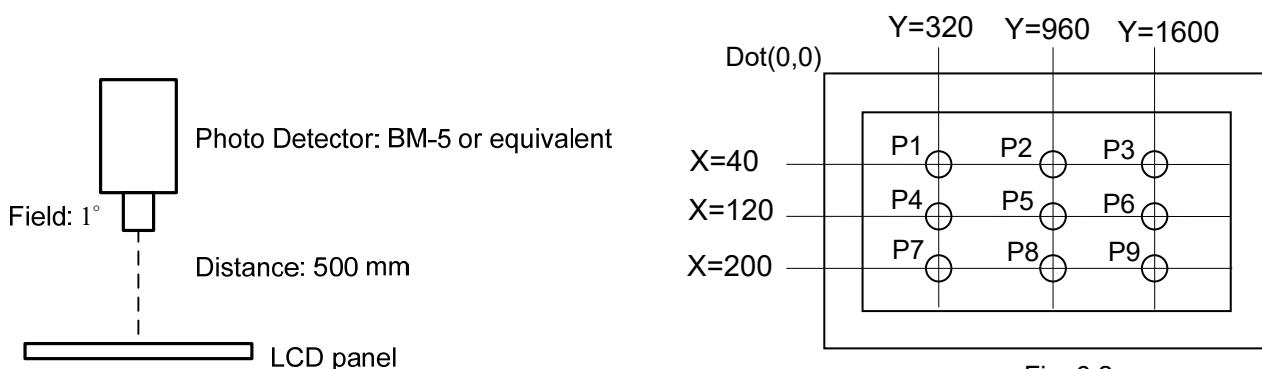


Fig. 6.2

Fig. 6.1

Note 3: The Contrast ratio is measured from the center point of the panel, P5, and defined as the following equation:

$$CR = \frac{\text{Brightness of White}}{\text{Brightness of Black}}$$

Note 4: The definition of response time is shown in Fig. 6.3. The rising time is the period from 90% brightness to 10% brightness when the data is from white to black. Oppositely, Falling time is the period from 10% brightness rising to 90% brightness.

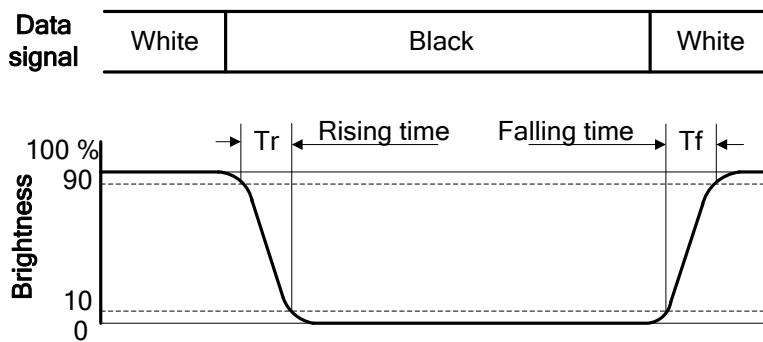


Fig. 6.3

Note 5: The definition of viewing angle is shown in Fig. 6.4. Angle ϕ is used to represent viewing directions, for instance, $\phi=270^\circ$ means 6 o'clock, and $\phi=0^\circ$ means 3 o'clock. Moreover, angle θ is used to represent viewing angles from axis Z toward plane XY.

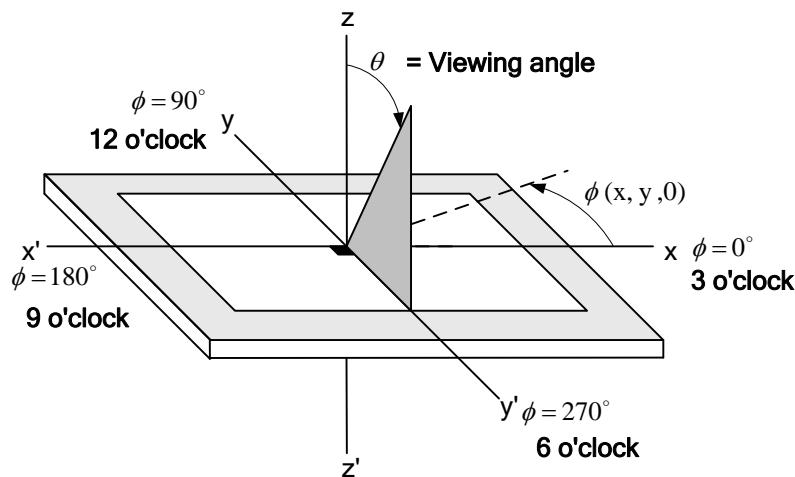
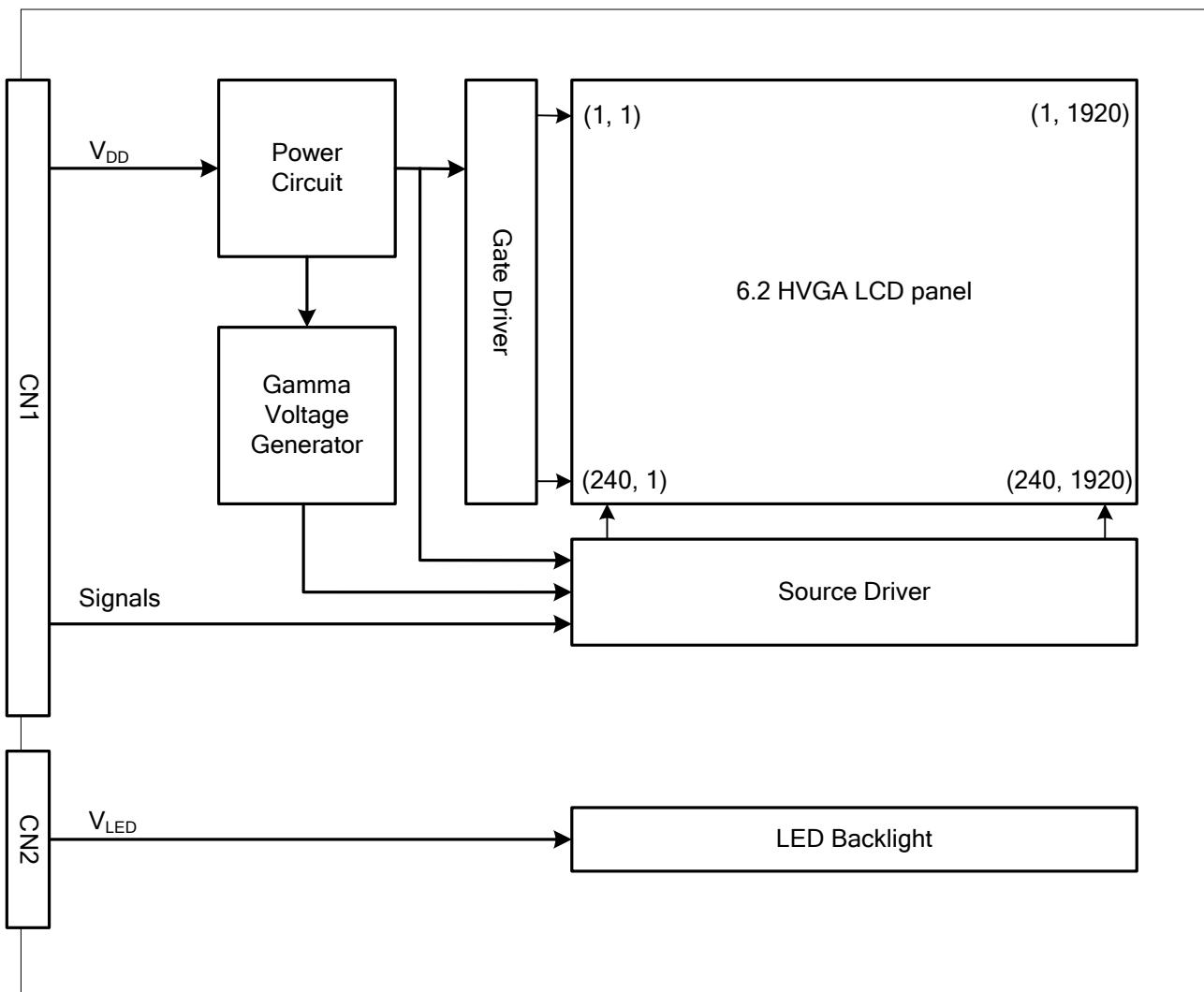


Fig. 6.4

Note 6: The color chromaticity is measured from the center point of the panel, P5, as shown in Fig. 6.2

7. BLOCK DIAGRAM



Note 1: Signals are DCLK, DE, and RGB data bus.

8. RELIABILITY TESTS

Test Item	Condition
High Temperature	1) Operating 2) 70 °C
Low Temperature	1) Operating 2) -20 °C
High Temperature	1) Storage 2) 80 °C
Low Temperature	1) Storage 2) -30 °C
Heat Cycle	1) Operating 2) -20 °C ~70 °C 3) 3hrs~1hr~3hrs
Thermal Shock	1) Non-Operating 2) -35 °C ↔ 85 °C 3) 0.5 hr ↔ 0.5 hr
High Temperature & Humidity	1) Operating 2) 40 °C & 85%RH 3) Without condensation (Note4)
Vibration	1) Non-Operating 2) 20~200 Hz 3) 2G 4) X, Y, and Z directions
Mechanical Shock	1) Non-Operating 2) 10 ms 3) 50G 4) ±X, ±Y and ±Z directions
ESD	1) Operating 2) Tip: 200 pF, 250 Ω 3) Air discharge for glass: ± 8KV 4) Contact discharge for metal frame: ± 8KV

Note 1: Display functionalities are inspected under the conditions defined in the specification after the reliability tests.

Note 2: The display is not guaranteed for use in corrosive gas environments.

Note 3: All pins of LCD interface (CN1) have been tested by ± 100V contact discharge of ESD under non-operating condition.

Note 4: Under the condition of high temperature & humidity, if the temperature is higher than 40°C, the humidity needs to be reduced as Fig. 8.1 shown.

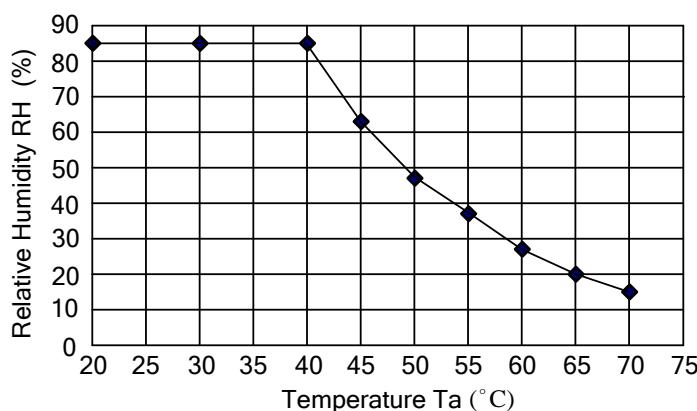


Fig. 8.1

9. LCD INTERFACE

9.1 INTERFACE PIN CONNECTIONS

The display interface connector is FA5B040HP1R3000 made by JAE (Thickness: 0.3 ± 0.05 mm; Pitch: 0.5 ± 0.05 mm) and more details of the connector are shown in the section of outline dimension.

Pin assignment of LCD interface is as below:

Pin No.	Signal	Function	Pin No.	Signal	Function
1	V_{DD}	Power Supply for Logic	21	G4	Green Data
2	V_{DD}		22	G3	
3	V_{DD}		23	V_{SS}	
4	V_{DD}		24	G2	
5	NC	No Connection	25	G1	Green Data
6	DE	Data Enable	26	G0	
7	V_{SS}	GND	27	V_{SS}	GND
8	DCLK	Dot Clock	28	R5	Red Data
9	V_{SS}	GND	29	R4	
10	NC	No Connection	30	R3	
11	V_{SS}	GND	31	V_{SS}	GND
12	B5	Blue Data	32	R2	Red Data
13	B4		33	R1	
14	B3		34	R0	
15	V_{SS}	GND	35	Vcom	Common Voltage (Generated by LCM)
16	B2	Blue Data	36	V_{SS}	GND
17	B1		37	NC	No Connection
18	B0		38	NC	No Connection
19	V_{SS}	GND	39	NC	No Connection
20	G5	Green Data	40	NC	No Connection

The backlight interface connector is BHR-03VS-1 made by JST, and pin assignment of backlight is as below:

Pin No.	Signal	Level	Function
1	V_{LED+}	-	Power Supply for LED
2	NC	-	No connection
3	V_{LED-}	-	GND

9.2 TIMING CHART

9.2.1 HVGA MODE

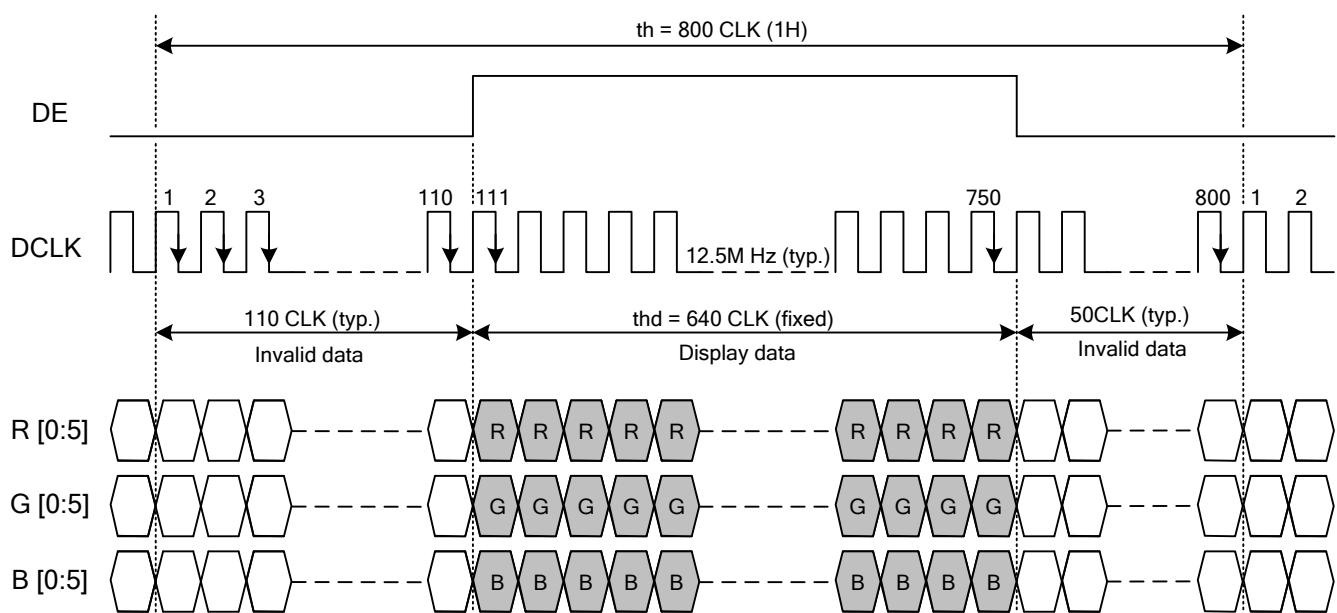


Fig. 9.1 Horizontal Timing of HVGA Mode

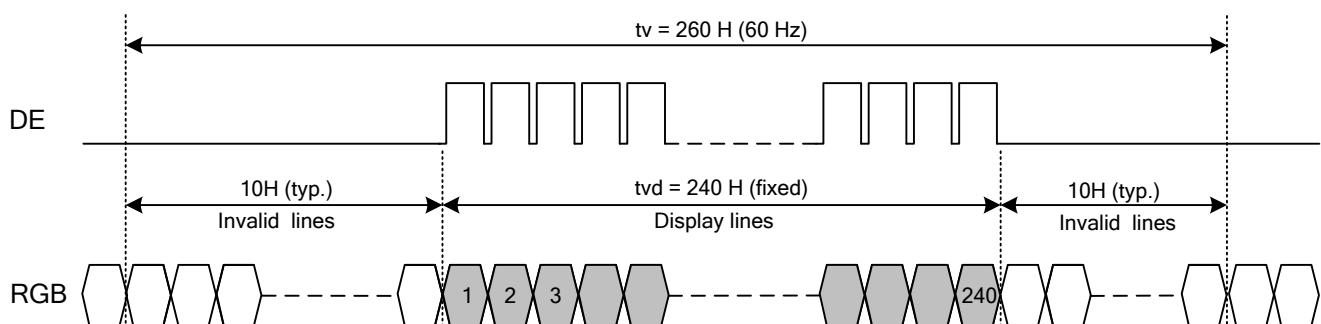


Fig. 9.2 Vertical Timing of HVGA Mode

9.2.2 VGA MODE

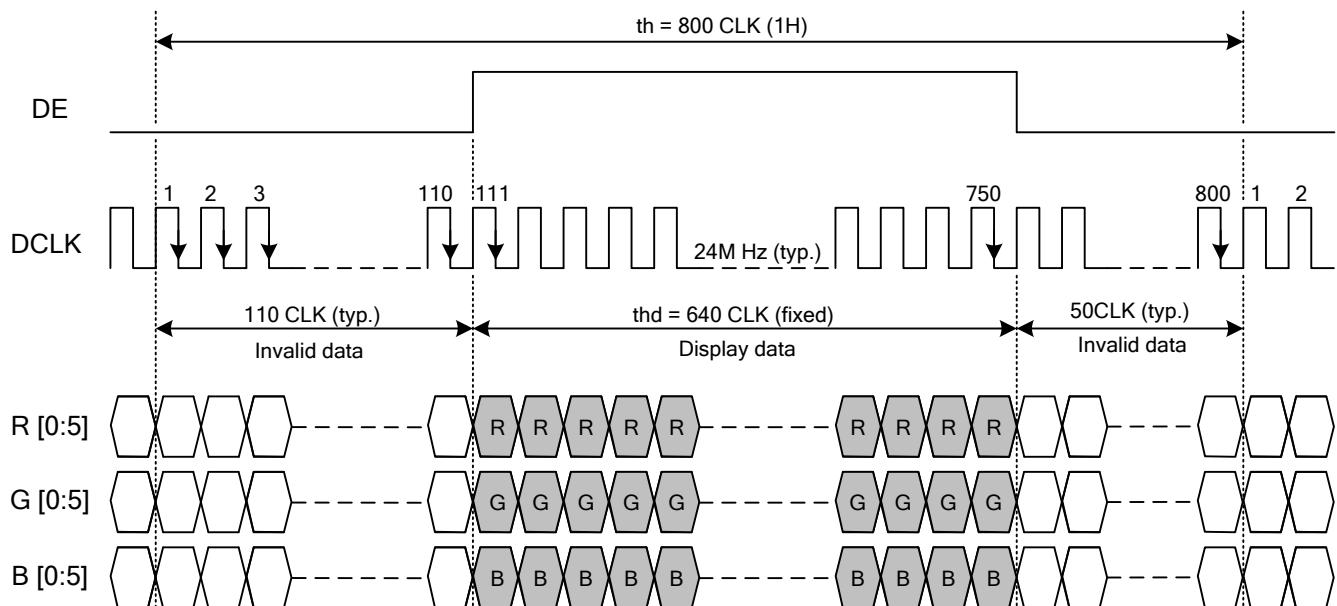


Fig. 9.3 Horizontal Timing of VGA Mode

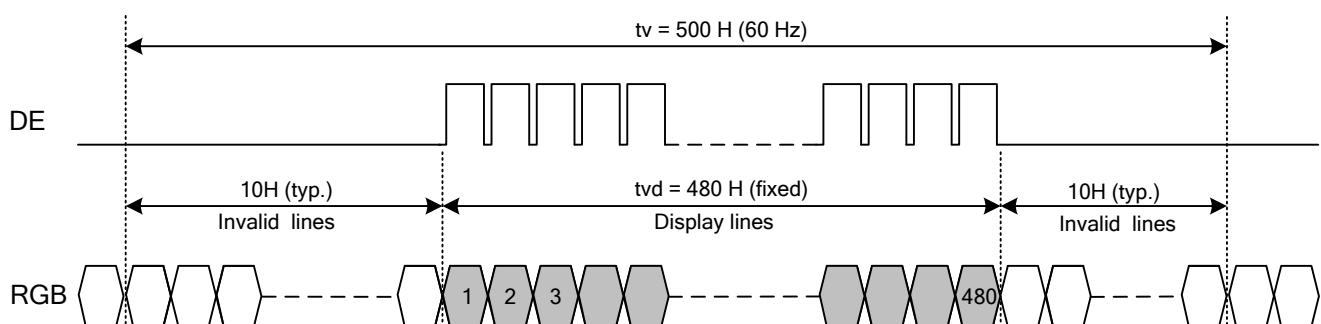


Fig. 9.4 Vertical Timing of VGA Mode

9.2.3 CLOCK AND DATA INPUT TIMING

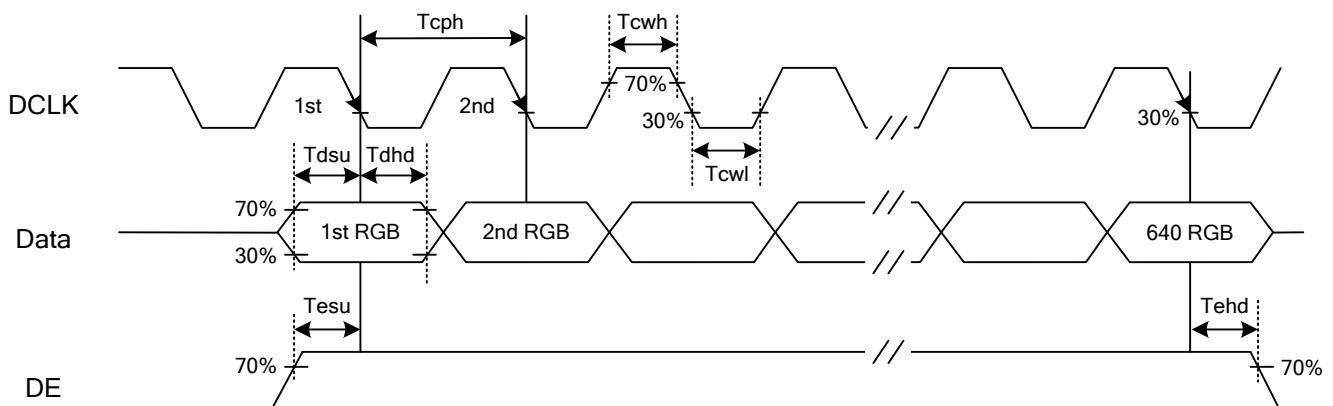


Fig. 9.5 Setup & Hold Time of Data and DE signal.

9.3 TIME TABLE

A. HVGA MODE

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Vsync Frequency	f_V	-	50	60	68	Hz
DCLK Frequency	f_{CLK}	-	9.6	12.5	15.2	MHz
DE	Horizontal Cycle	t_H	766	800	830	CLK
	Horizontal Valid Data Width	t_{HD}		640		
	Horizontal Porch Width	t_{HB}	126	160	190	
	Vertical Cycle	t_V	250	260	270	H
	Vertical Valid Data Width	t_{VD}		240		
	Vertical Porch Width	t_{VB}	10	20	30	

B. VGA MODE

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Vsync Frequency	f_V	-	50	60	68	Hz
DCLK Frequency	f_{CLK}	-	18.4	24	28.8	MHz
DE	Horizontal Cycle	t_H	750	800	830	CLK
	Horizontal Valid Data Width	t_{HD}		640		
	Horizontal Porch Width	t_{HB}	110	160	190	
	Vertical Cycle	t_V	490	500	510	H
	Vertical Valid Data Width	t_{VD}		480		
	Vertical Porch Width	t_{VB}	10	20	30	

C. CLOCK AND DATA INPUT TIMING

Item	Symbol	Min.	Typ.	Max.	Unit
Data	Setup Time	Tdsu	8	-	-
	Hold Time	Tdhd	8	-	-
DE	Setup Time	Tesu	8	-	-
	Hold Time	Tehd	8	-	-

9.4 POWER SEQUENCE

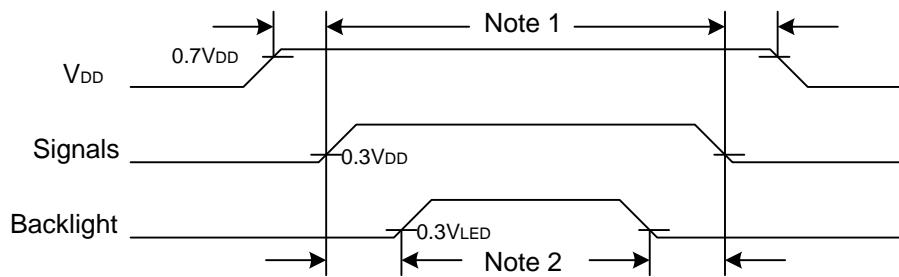


Fig. 9.6 Power Sequence Timing

Note 1: In order to avoid any damages, V_{DD} has to be applied before all other signals. The opposite is true for power Off where V_{DD} has to be remained on until all other signals have been switch off. The recommended time period is 1 second. Hot plugging might cause display damage due to incorrect power sequence, please pay attention on interface connecting before power on.

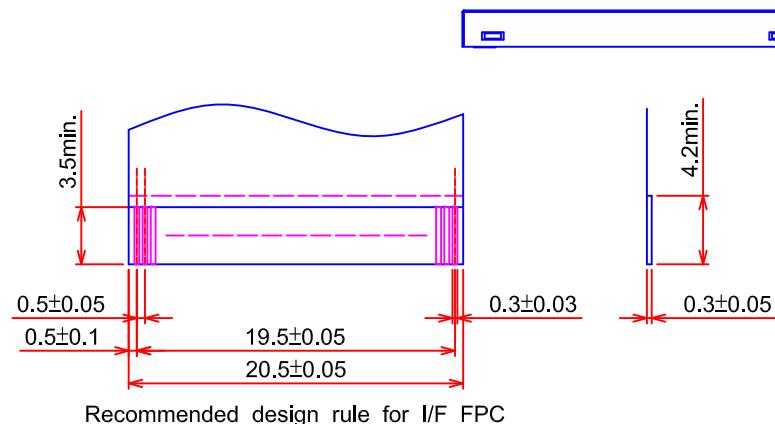
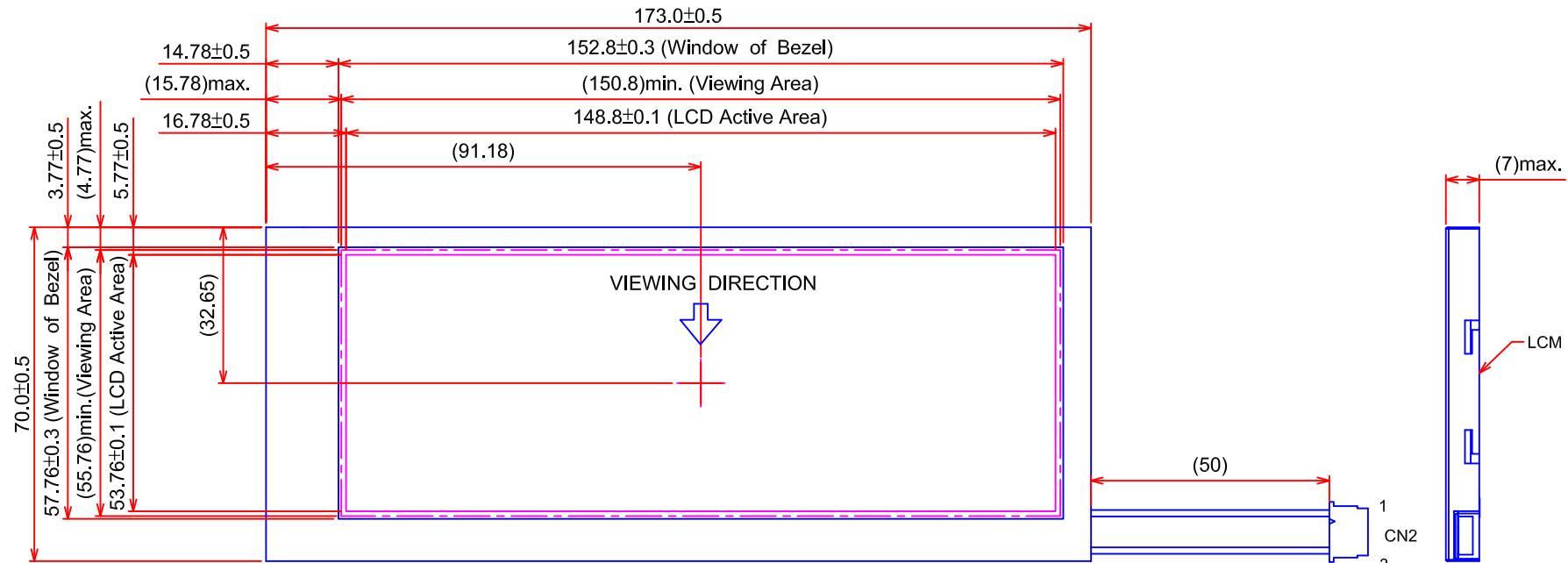
Note 2: In order to avoid showing uncompleted patterns in transient state. It is recommended that switching the backlight on is delayed for 1 second after the signals have been applied. The opposite is true for power Off where the backlight has to be switched off 1 second before the signals are removed.

9.5 DATA INPUT for DISPLAY COLOR

	COLOR & Gray Scale	Data Signal																	
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
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	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	Red (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Green	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (1)	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
	Green (2)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
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	Green (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
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Blue	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue (1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue (2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
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10. OUTLINE DIMENSIONS

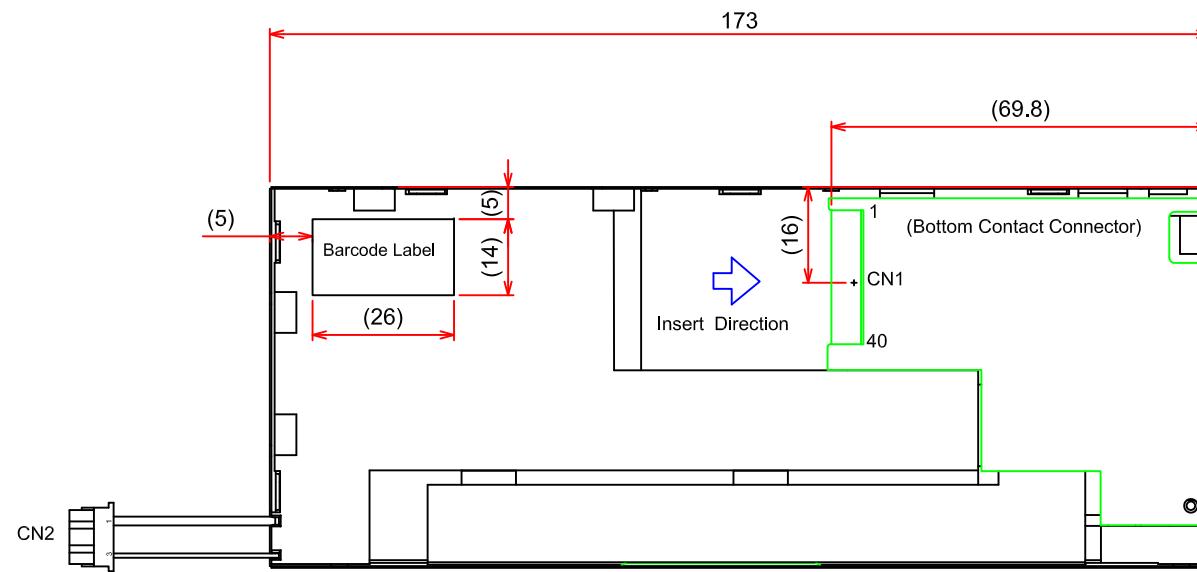
10.1 FRONT VIEW



Scale : NTS
Unit : mm

Recommended design rule for I/F FPC

10.2 REAR VIEW



Scale : NTS
Unit : mm

11. APPEARANCE STANDARD

The appearance inspection is performed in a dark room around 500~1000 lx based on the conditions as below:

- The distance between inspector's eyes and display is 30 cm.
- The viewing zone is defined with angle θ shown in Fig. 11.1. The inspection should be performed within 45° when display is shut down. The inspection should be performed within 5° when display is power on.

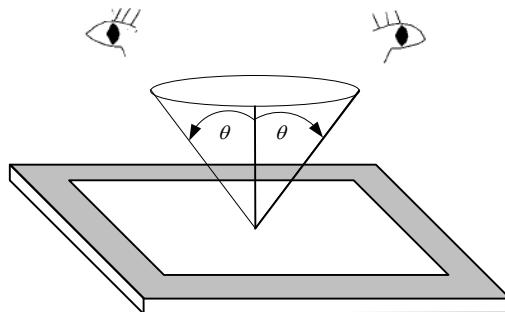


Fig. 11.1

11.1 THE DEFINITION OF LCD ZONE

LCD panel is divided into 2 areas as shown in Fig.11.2 for appearance specification in next section. A zone is the LCD active area (dot area); B zone is the area between A zone and metal frame.

In terms of housing design, B zone is the recommended window area customers' housing should be located in.

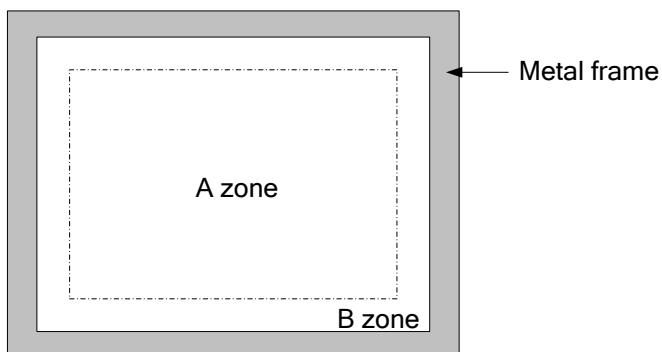


Fig. 11.2

11.2 LCD APPEARANCE SPECIFICATION

The specification as below is defined as the amount of unexpected phenomenon or material in different zones of LCD panel. The definitions of length, width and average diameter using in the table are shown in Fig. 11.4 and Fig. 11.5.

Item	Criteria				Applied zone	
Scratches	Length (mm)	Width (mm)	Maximum number	Minimum space	A	
	$L \leq 15$	$W \leq 0.02$	Ignored	-		
	$L \leq 15$	$0.02 < W \leq 0.1$	5	-		
	$L > 15$	$0.1 < W$	0	-		
Dent	Serious one is not allowed				A	
Wrinkles in polarizer	Serious one is not allowed				A	
Bubbles on polarizer	Average diameter (mm)		Maximum number		A	
	$D \leq 0.3$		Ignored			
	$0.3 \leq D \leq 0.6$		4			
	$0.6 < D$		0			
1) Stains 2) Foreign Materials 3) Dark Spot	Filamentous (Line shape)				A	
	Length (mm)	Width (mm)	Maximum number			
	$L \leq 2.0$	$W \leq 1.5$	5			
	$L > 2.0$	$1.5 < W$	0			
Dot-Defect	Round (Dot shape)				A (Note 1)	
	Average diameter (mm)	Maximum number		Minimum Space		
	$D \leq 0.2$	Ignored		-		
	$0.2 \leq D < 0.6$	4		-		
	$0.6 \leq D$	0		-		
Those wiped out easily are acceptable						
Dot-Defect		Area①	Area②	Maximum number	A (Note 1)	
	Bright dot-defect	1 dot	2 dot	3 dot		
	Dark dot-defect	2 dot	3 dot	4 dot		
	Bright + Dark point	3 dot	4 dot	5 dot		

Note 1: The Dot-Defect inspection within A zone (active area) would be divided into area ①, ② as Fig. 11.3 shown.

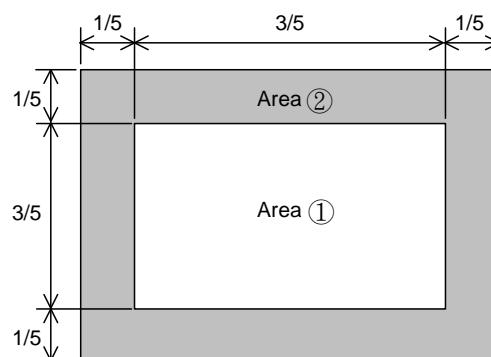


Fig. 11.3

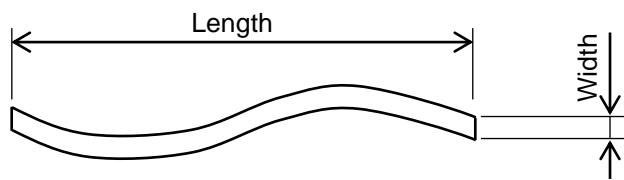


Fig 11.4



Fig 11.5

12. PRECAUTIONS

12.1 PRECAUTIONS of ESD

- 1) Before handling the display, please ensure your body has been connected to ground to avoid any damages by ESD. Also, do not touch display's interface directly when assembling.
- 2) Please remove the protection film very slowly before turning on the display to avoid generating ESD.

12.2 PRECAUTIONS of HANDLING

- 1) In order to keep the appearance of display in good condition; please do not rub any surfaces of the displays by sharp tools harder than 3H, especially touch panel, metal frame and polarizer.
- 2) Please do not pile the displays in order to avoid any scars leaving on the display. In order to avoid any injuries, please pay more attention for the edges of glasses and metal frame, and wear finger cots to protect yourself and the display before working on it.
- 3) Touching the display area or the terminal pins with bare hand is prohibited. This is because it will stain the display area and cause poor insulation between terminal pins, and might affect display's electrical characteristics furthermore.
- 4) Do not use any harmful chemicals such as acetone, toluene, and isopropyl alcohol to clean display's surfaces.
- 5) Please use soft cloth or absorbent cotton with ethanol to clean the display by gently wiping. Moreover, when wiping the display, please wipe it by horizontal or vertical direction instead of circling to prevent leaving scars on the display's surface, especially polarizer.
- 6) Please wipe any unknown liquids immediately such as saliva, water or dew on the display to avoid color fading or any permanently damages.
- 7) Maximum pressure to the surface of the display must be less than 1.96×10^4 Pa. If the area of adding pressure is less than 1 cm^2 , the maximum pressure must be less than 1.96N.

12.3 PRECAUTIONS OF OPERATING

- 1) Please input signals and voltages to the displays according to the values defined in the section of electrical characteristics to obtain the best performance. Any voltages over than absolute maximum rating will cause permanent damages to this display. Also, any timing of the signals out of this specification would cause unexpected performance.
- 2) When the display is operating at significant low temperature, the response time will be slower than it at 25°C . In high temperature, the color will be slightly dark and blue compared to original pattern. However, these are temperature-related phenomenon of LCD and it will not cause permanent damages to the display when used within the operating temperature.
- 3) The use of screen saver or sleep mode is recommended when static images are likely for long periods of time. This is to avoid the possibility of image sticking.
- 4) Spike noise can cause malfunction of the circuit. The recommended limitation of spike noise is no bigger than ± 100 mV.

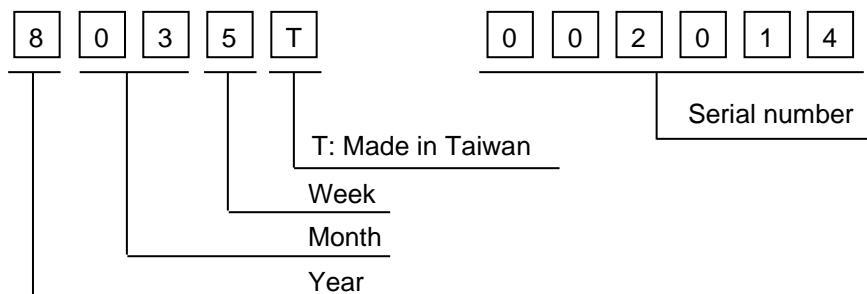
12.4 PRECAUTIONS of STORAGE

If the displays are going to be stored for years, please be aware the following notices.

- 1) Please store the displays in a dark room to avoid any damages from sunlight and other sources of UV light.
- 2) The recommended long-term storage temperature is between 10°C ~35°C and 55%~75% humidity to avoid causing bubbles between polarizer and LCD glasses, and polarizer peeling from LCD glasses.
- 3) It would be better to keep the displays in the container, which is shipped from KOE, and do not unpack it.
- 4) Please do not stick any labels on the display surface for a long time, especially on the polarizer.

13. DESIGNATION of LOT MARK

- 1) The lot mark is showing in Fig.13.3. First 4 digits are used to represent production lot, T represented made in Taiwan, and the last 6 digits are the serial number.



- 2) The tables as below are showing what the first 4 digits of lot mark are shorted for.

Year	Mark
2013	3
2014	4
2015	5
2016	6
2017	7

Month	Mark	Month	Mark
1	01	7	07
2	02	8	08
3	03	9	09
4	04	10	10
5	05	11	11
6	06	12	12

Week (Days)	Mark
1~7	1
8~14	2
15~21	3
22~28	4
29~31	5

- 3) Except letters I and O, revision number will be shown on lot mark and following letters A to Z.

Rev No.	Item	Note
A	-	-
B	Rubber pad change	Light Leakage Improvement
C	LCD color filter Changed	-

- 4) The location of the lot mark is on the back of the display shown in Fig. 13.3.

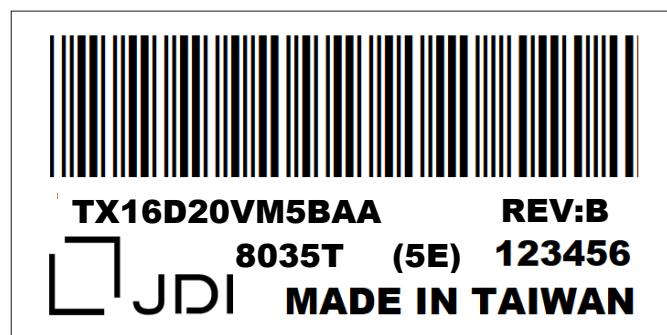


Fig 13.3